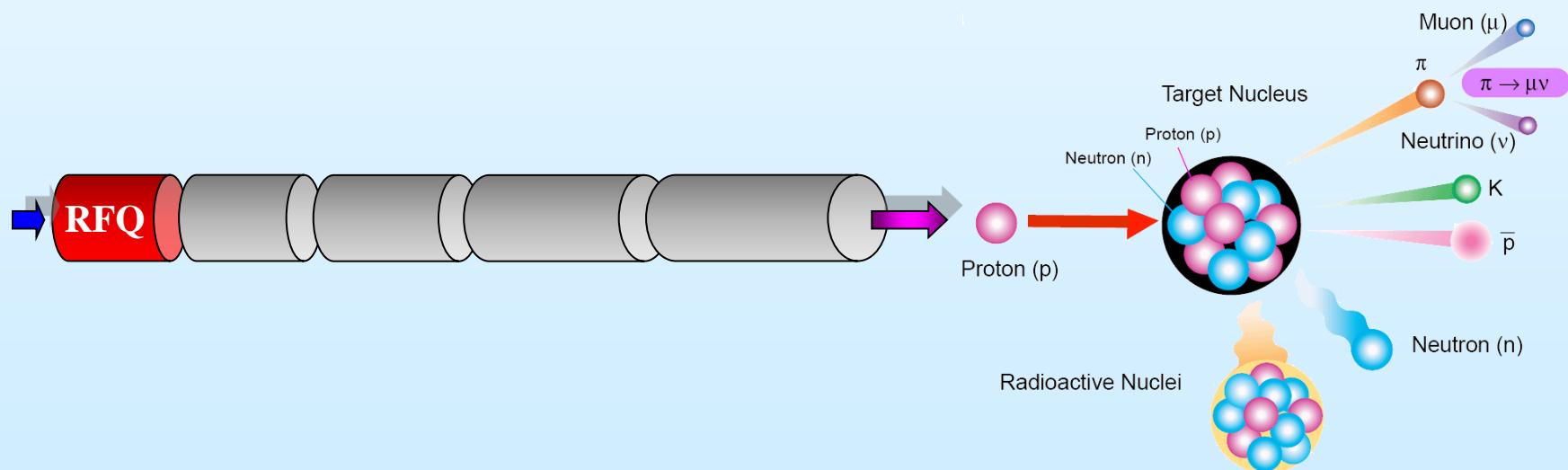


# Development of RFQ Accelerators for Modern Scientific and Applied Research

Chuan Zhang

Institute for Applied Physics, Goethe-University

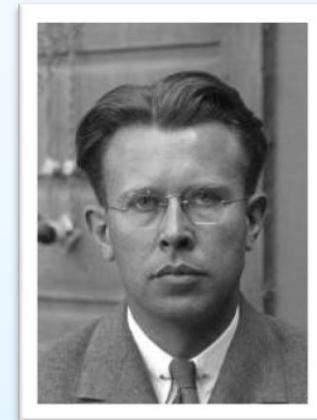
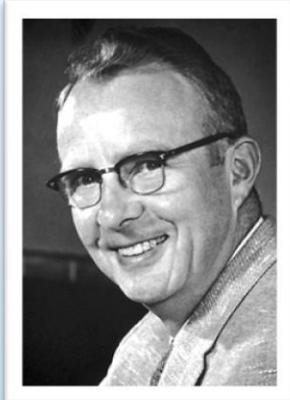
[zhang@iap.uni-frankfurt.de](mailto:zhang@iap.uni-frankfurt.de)



Seminar at Lawrence Berkeley National Laboratory, United States, May 31, 2012

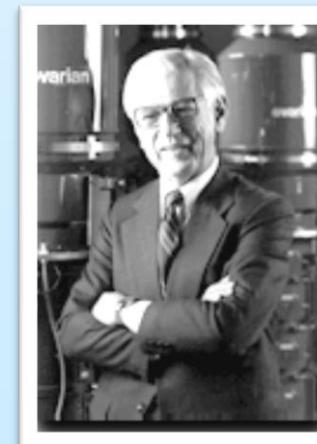
# **San Francisco Bay: A Cradle for Modern Accelerators**

**1930: Ernest O. Lawrence invented the cyclotron at University of California, Berkeley.**



**1947: Luis W. Alvarez built the first Drift Tube Linac for protons at University of California, Berkeley.**

**1949: Edward L. Ginzton developed the first disc-loaded linac for electrons at Stanford University.**



**Introduction**

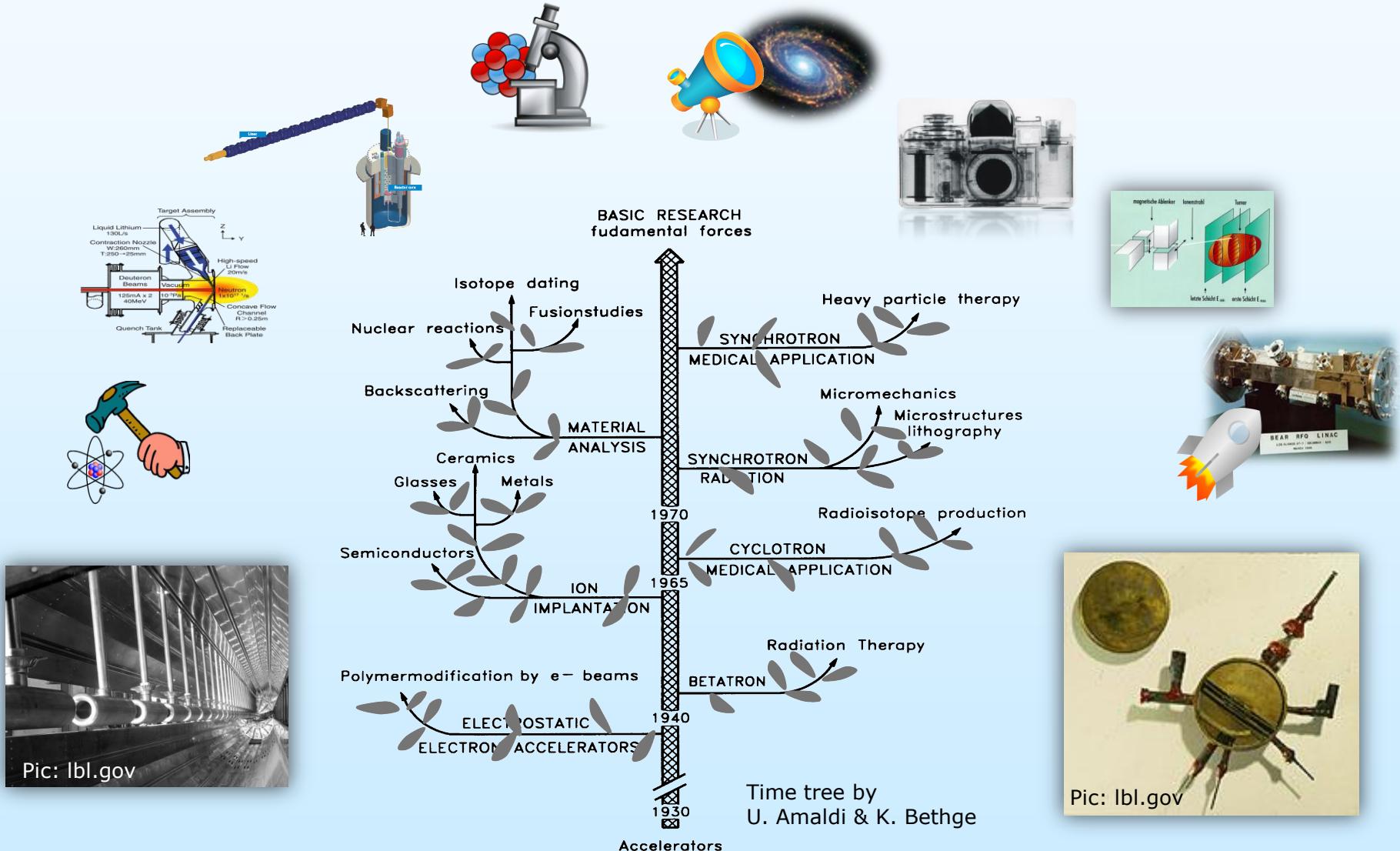
**Projects**

**RFQ**

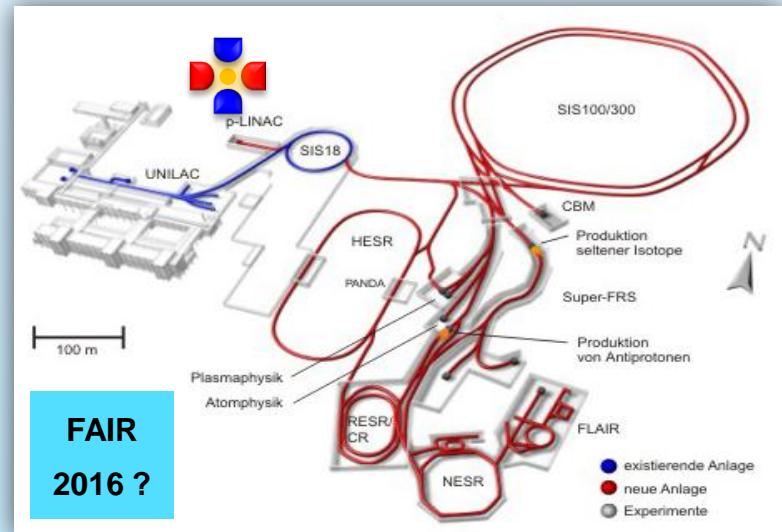
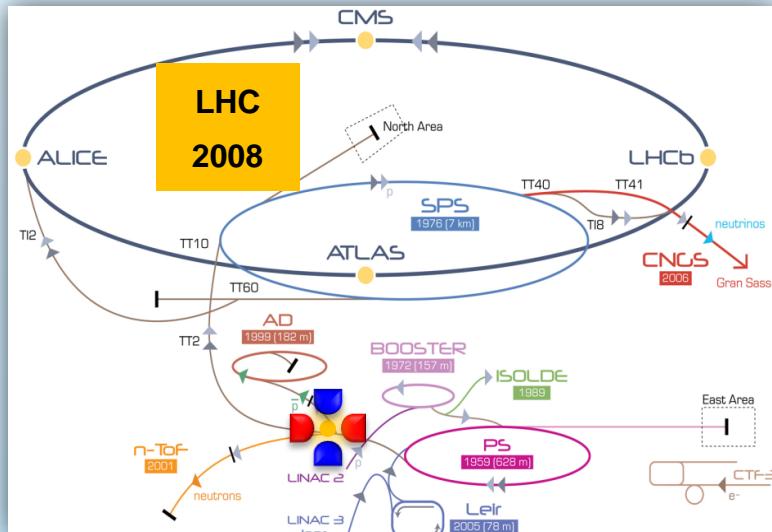
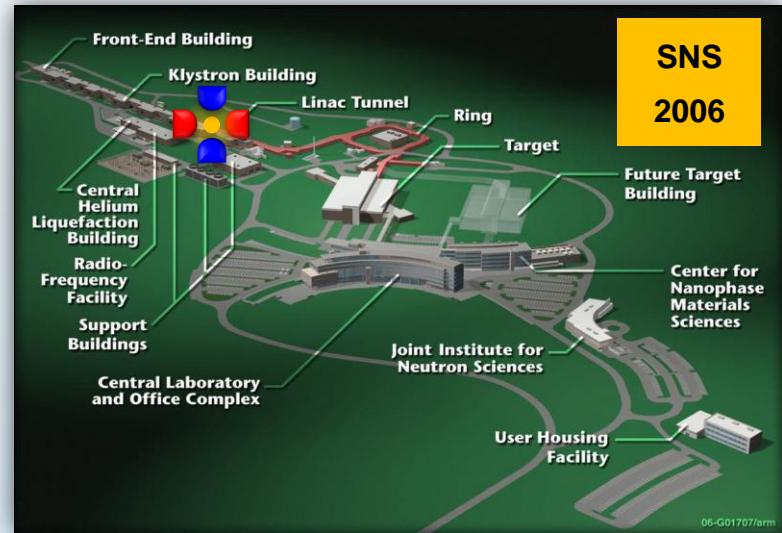
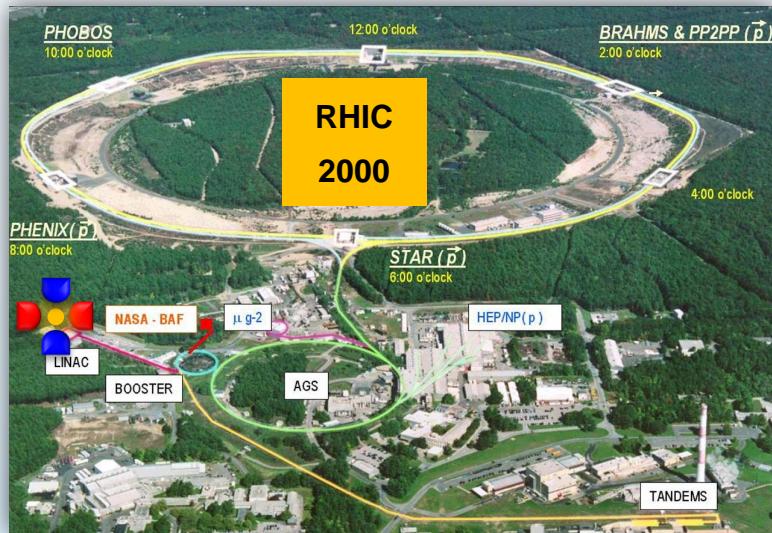
**Beam  
Dynamics**

**RF Structure**

# Scientific and Applied Research Driven by Accelerators



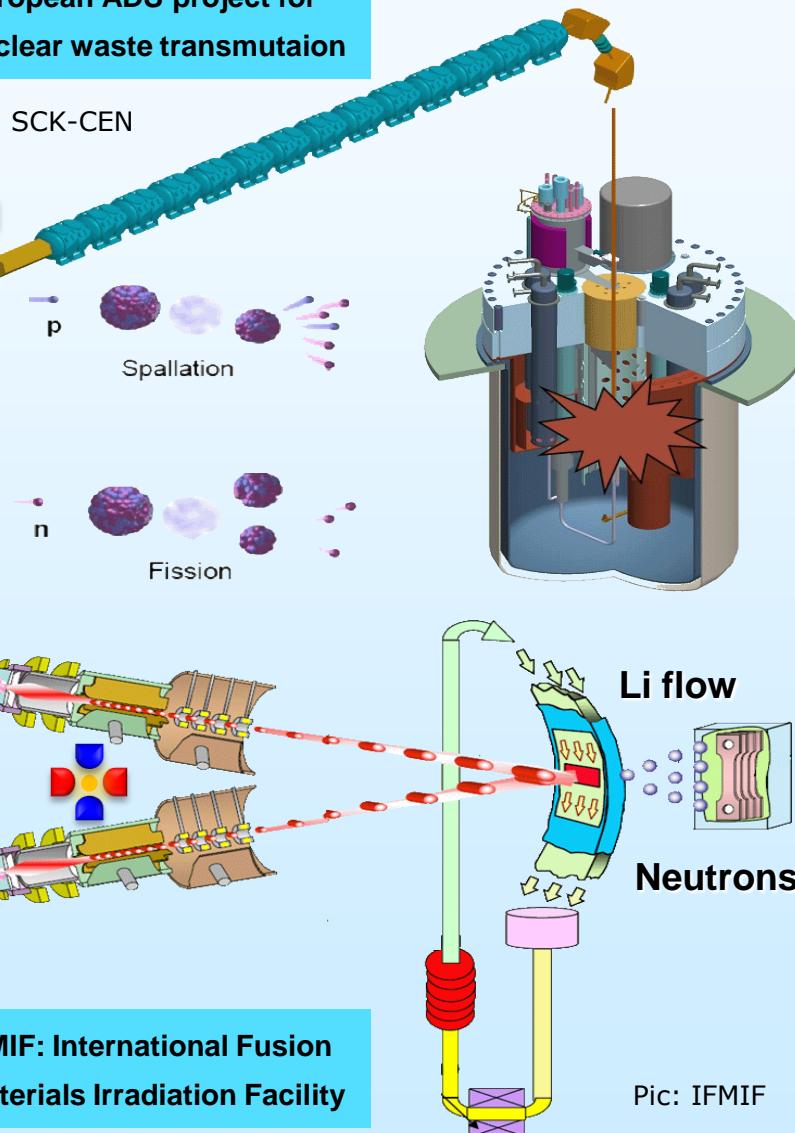
# Modern Accelerator-Based Science Centers



# Modern Accelerators for Energy Development

European ADS project for nuclear waste transmutation

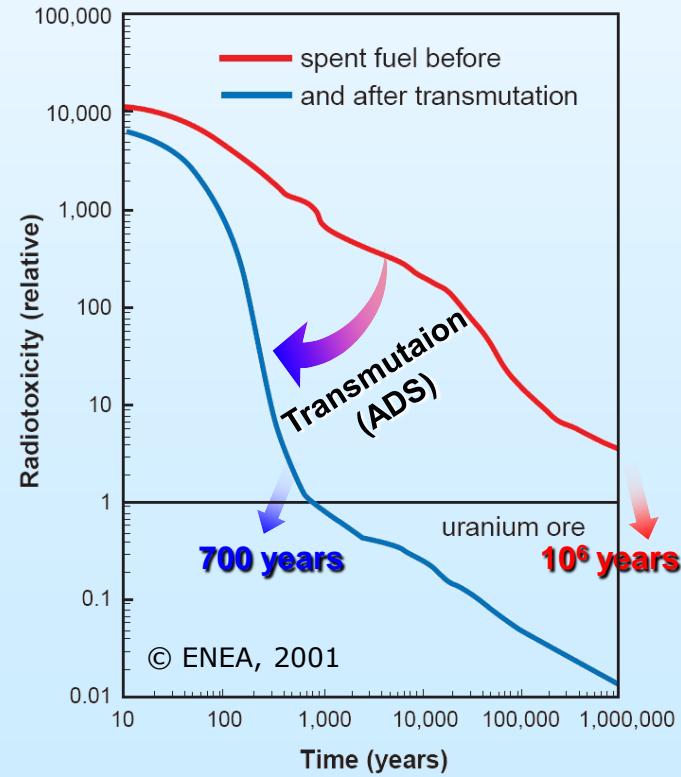
Pic: SCK-CEN



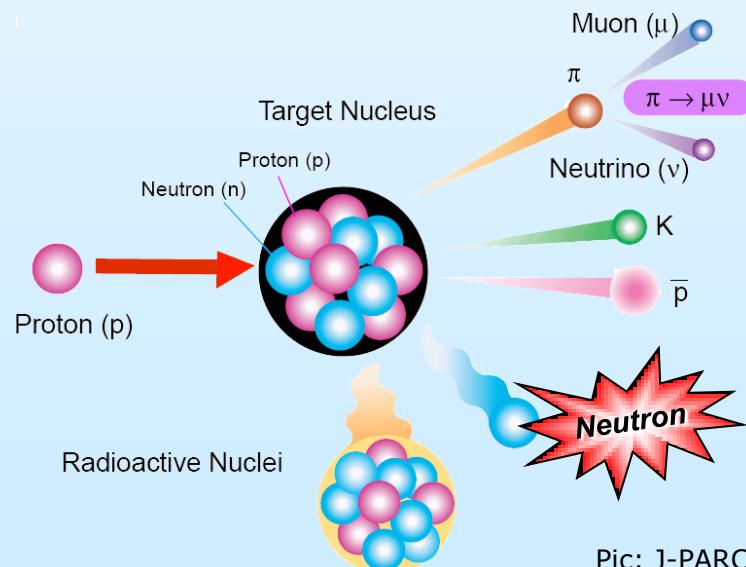
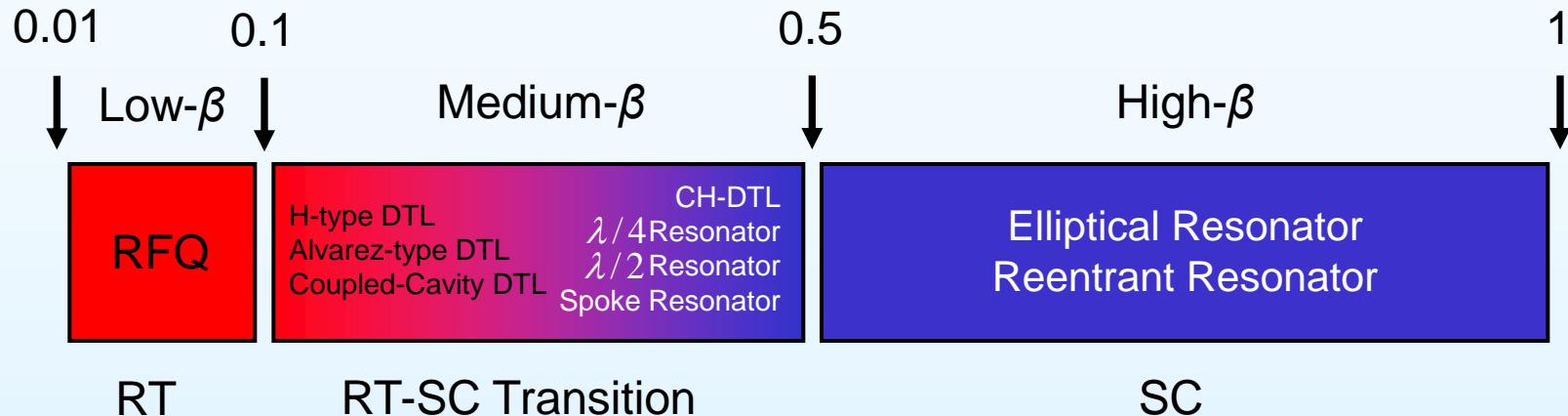
IFMIF: International Fusion Materials Irradiation Facility

© ENEA, 2001

- EU: 145 reactors
- 35% of electricity
- 2500 tons of waste/year (Pu: 1%, minor actinides...)



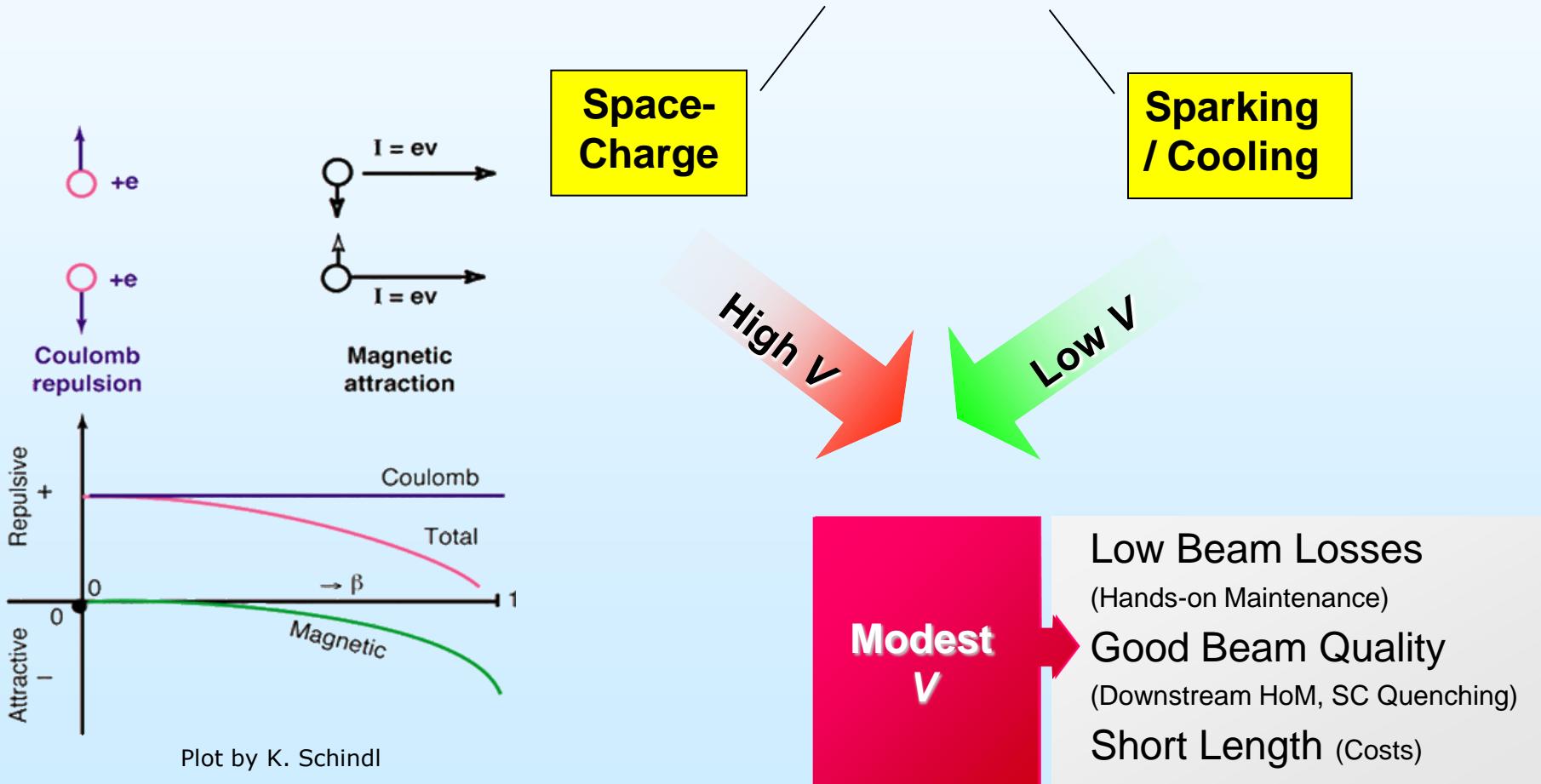
# "Everything is Hard at the Beginning"

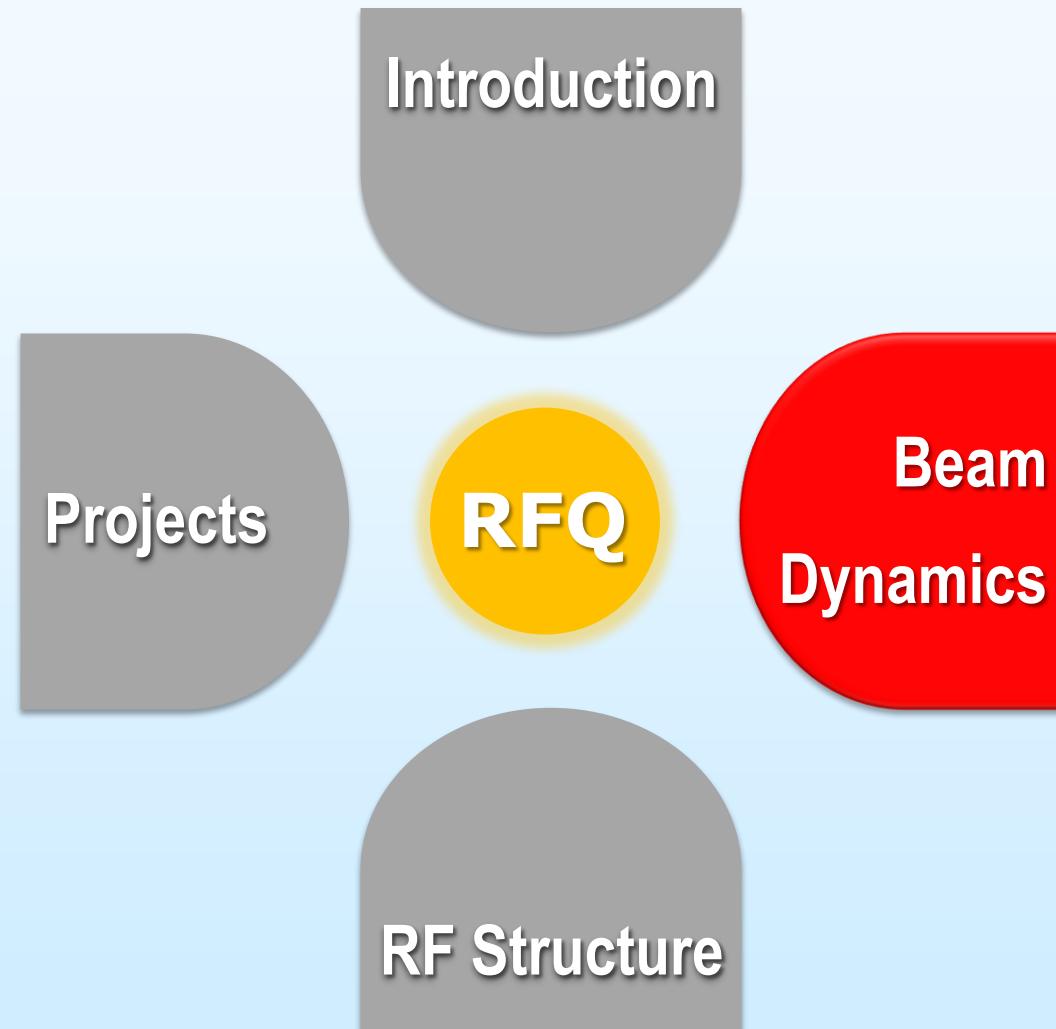


Pic: J-PARC

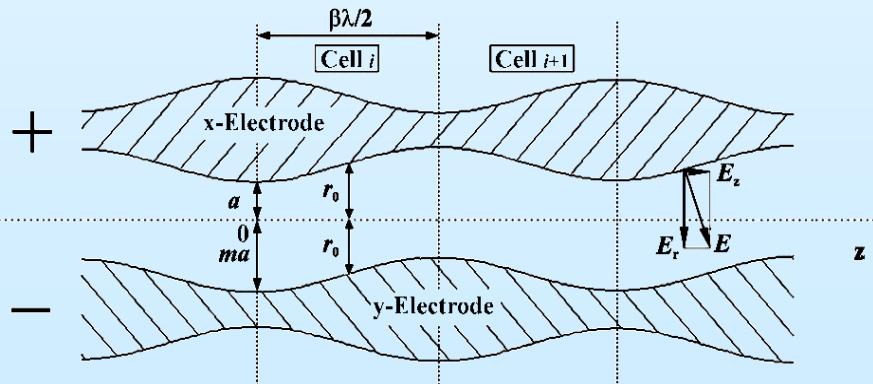
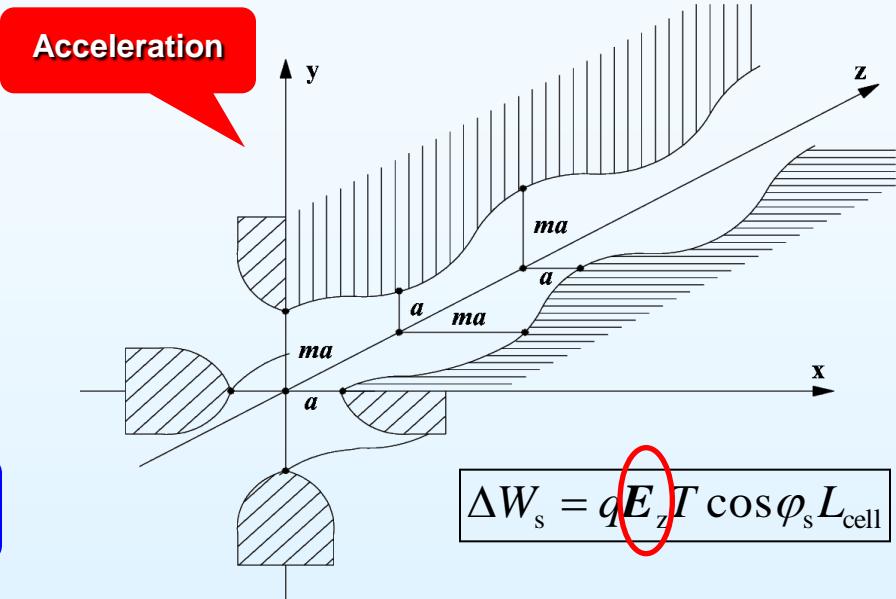
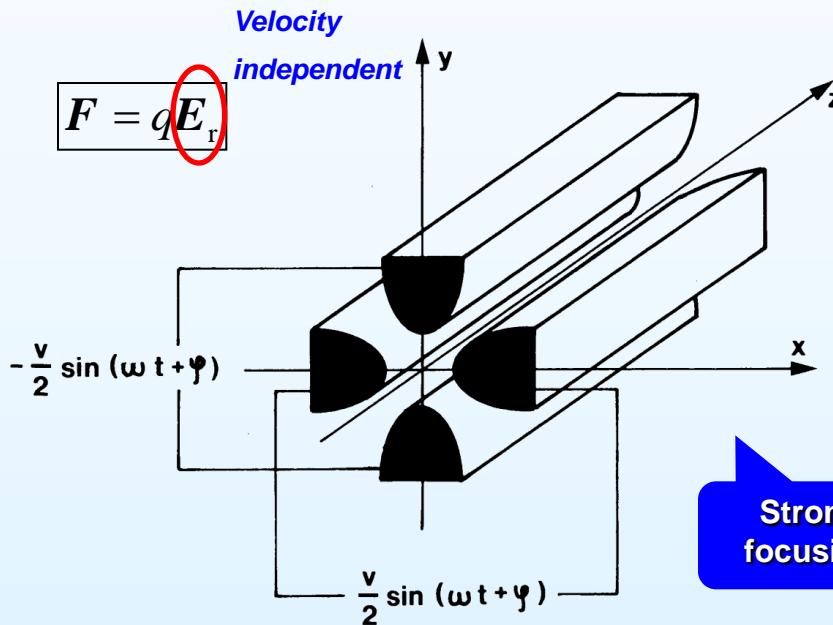
# Challenges for Realizing Modern RFQs

Beam Intensity = Peak Intensity  $\times$  Duty Cycle

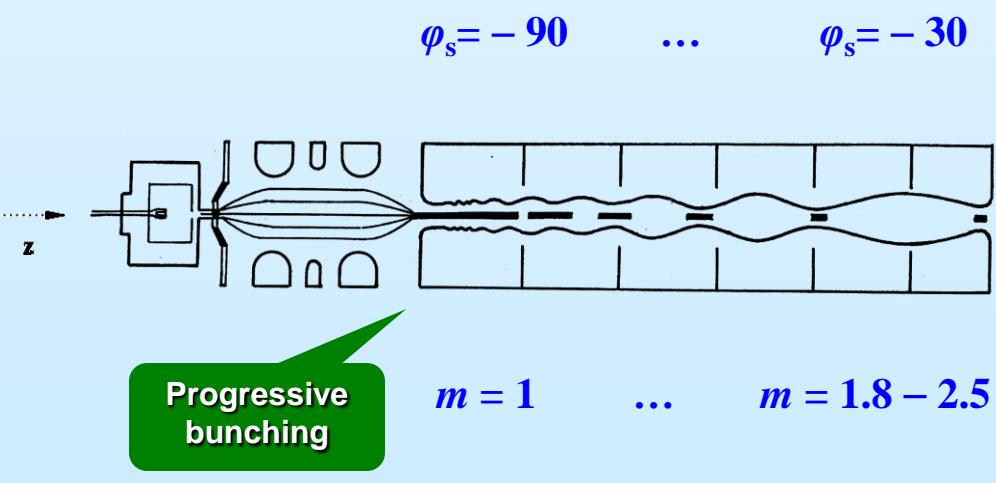




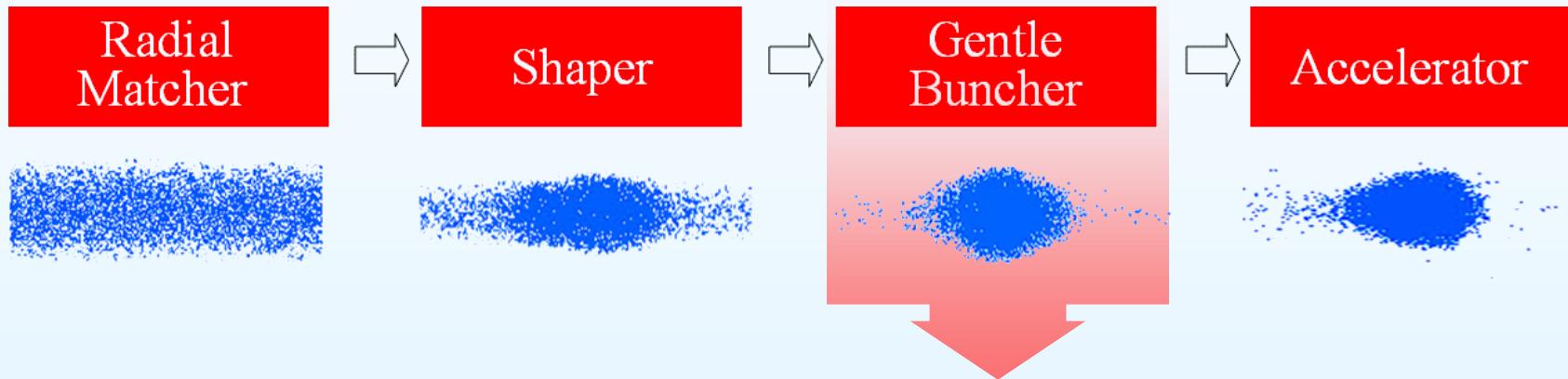
# How does an RFQ Accelerator Work



$f, A/q, W, V, a (r_0, B), m, \varphi_s \dots$



# LANL Four-Section Procedure



**Kapchinsky-Teplyakov Condition:**  
to maintain a constant beam density for an adiabatic bunching

Acceleration efficiency

Inter-vane voltage

Synchronous phase

$\omega_l^2 = \frac{\pi^2 qAV \sin(-\varphi_s)}{M\beta_s^2 \lambda^2}$

Longitudinal small oscillation frequency

Synchronous velocity

Separatrix length in degree

Synchronous velocity

$Z_b = \frac{\psi_b \beta_s \lambda}{2\pi}$

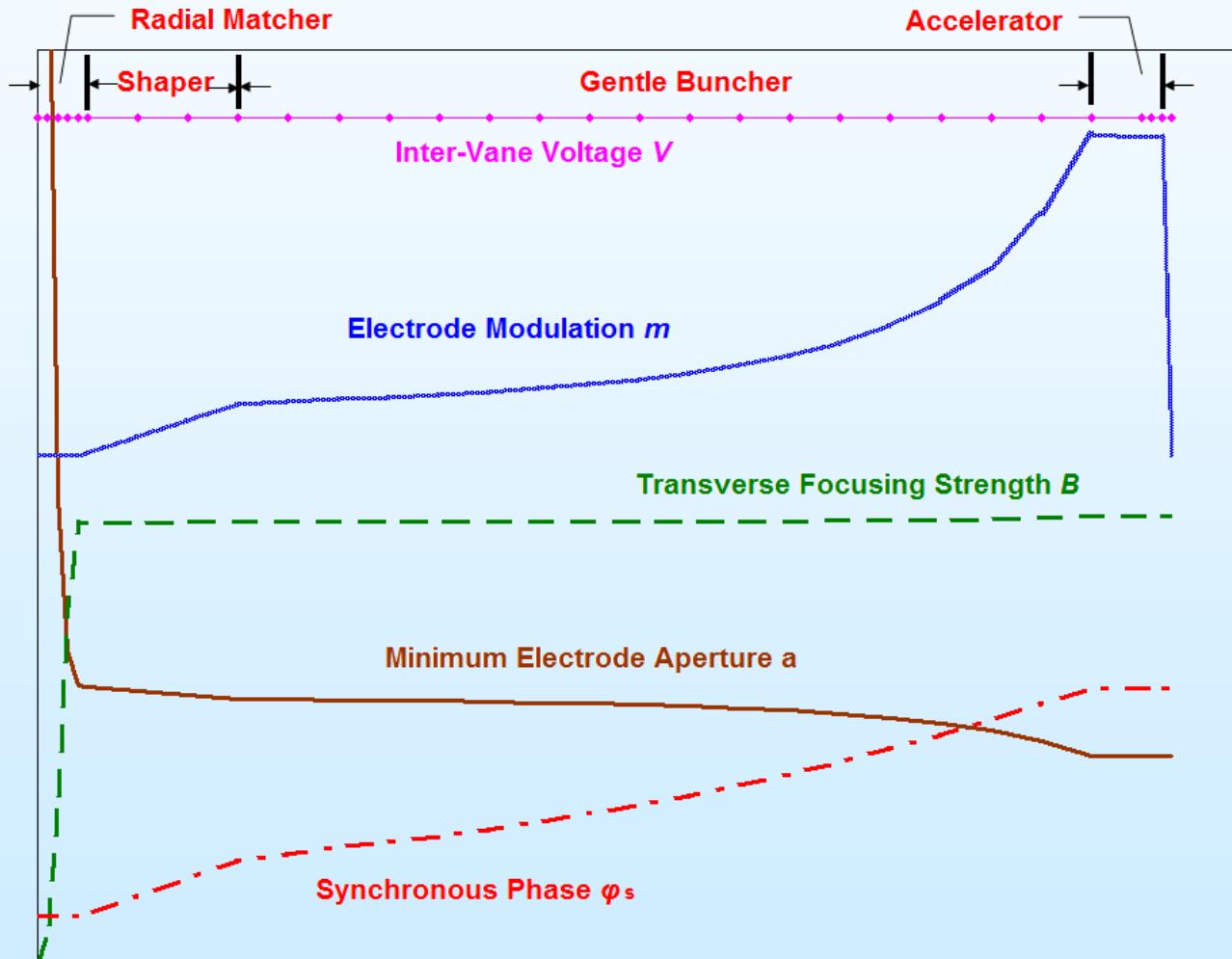
Separatrix length in cm

Separatrix length in degree

$\tan \varphi_s = \frac{\sin \psi_b - \psi_b}{1 - \cos \psi_b}$

Synchronous phase

# An Example of the LANL Method



Transverse  
focusing strength  
 $B = \text{constant}$

Mid-cell aperture  
 $r_0 = \text{constant}$

Capacitance:  
position  
independent

Inter-vane voltage      Wave length

Charge

$$B \equiv \frac{qV\lambda^2}{Mc^2r_0^2}$$

Rest energy      Mid-cell aperture

# The Shortcomings of the LANL Method

**GB:** beam bunching is not efficient (will lead to a long structure).

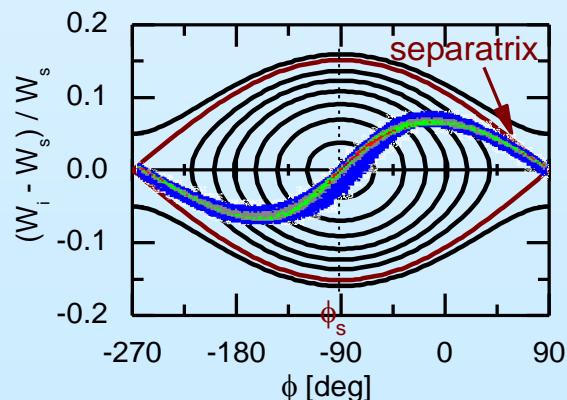
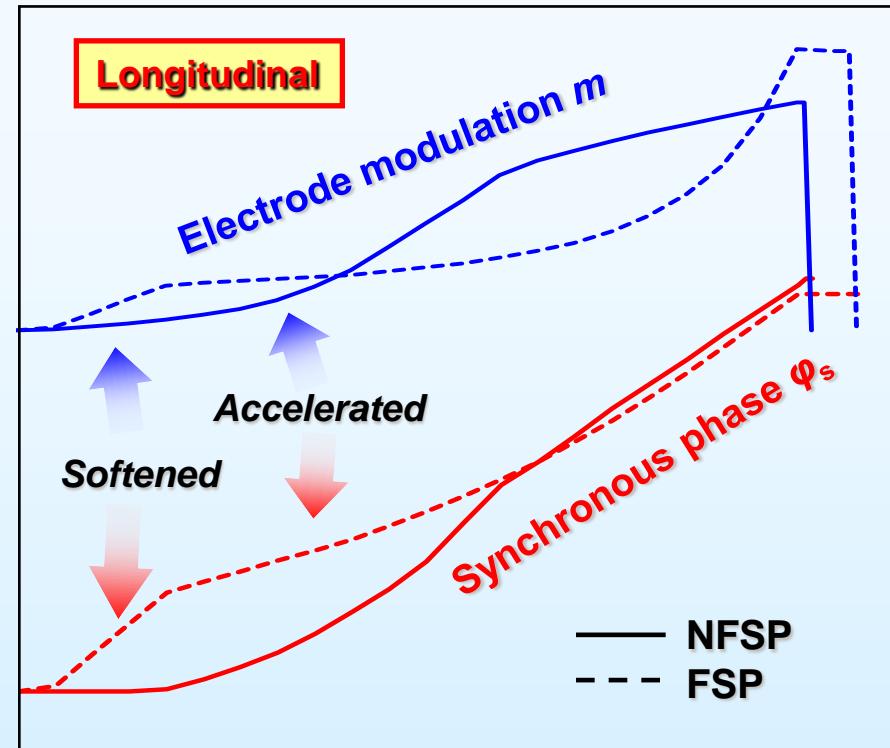
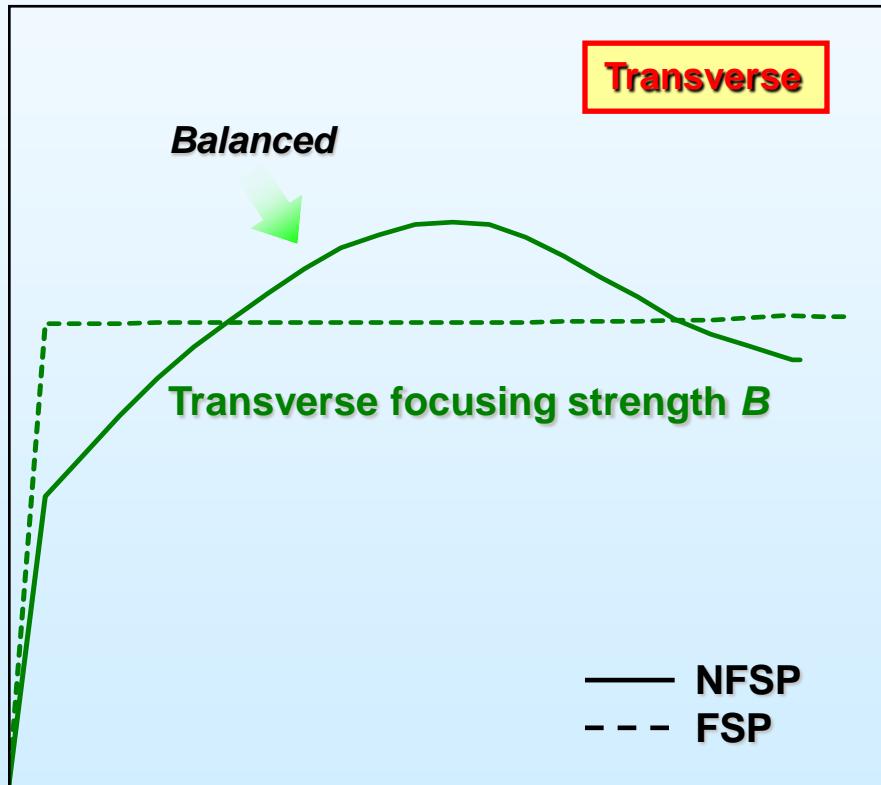
**SH:** could be an important source of unstable particles.

**Constant  $B$ :** deal with the longitudinal and transverse planes separately;  
and **MOST IMPORTANT**, it ignores the space-charge effects.

The synchronous phase  $\phi_s$  is controlled by controlling the center-to-center spacing of the unit cells. Combining Eqs. (8.39) and (8.40) gives a prescription for specifying both  $A(\beta_s)$ , and  $\phi_s(\beta_s)$  to maintain a constant bunch length. This adiabatic bunching approach is the basis of the bunching section of the RFQ, known as the gentle buncher. Although the space-charge forces have been neglected in this discussion, numerical simulation studies that include space-charge forces have shown that this procedure leads to an approximately constant bunch density and provides excellent control of space-charge-induced emittance growth. In practice, all of the bunching of an initial dc beam cannot be done adiabatically without making the RFQ too long. The prebunching is usually started in a section called the shaper using a prescription that ramps the phase and the acceleration efficiency linearly with axial distance. A schematic drawing of the pole tips of an RFQ designed for adiabatic bunching is shown in

T.P. Wangler, Principles of RF Linear Accelerators (1998), pp.241

# New Four Section Procedure



C. Zhang et al., NIM-A 2008 & PRST-AB 2004

Introduction

Projects

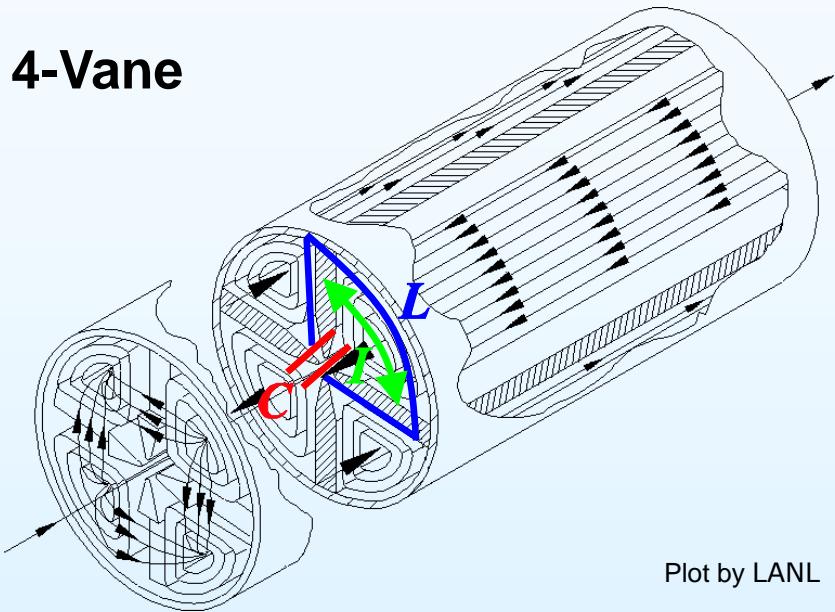
RFQ

Beam  
Dynamics

RF Structure

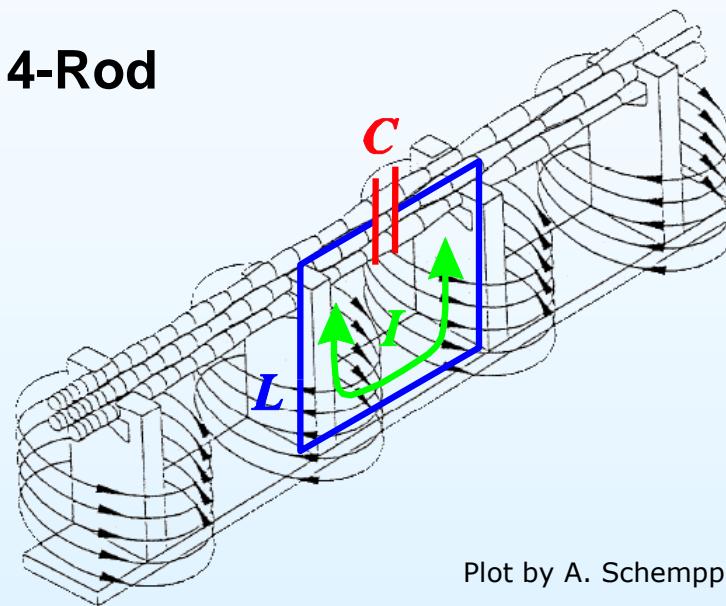
# Main RFQ Structures

4-Vane



Plot by LANL

4-Rod

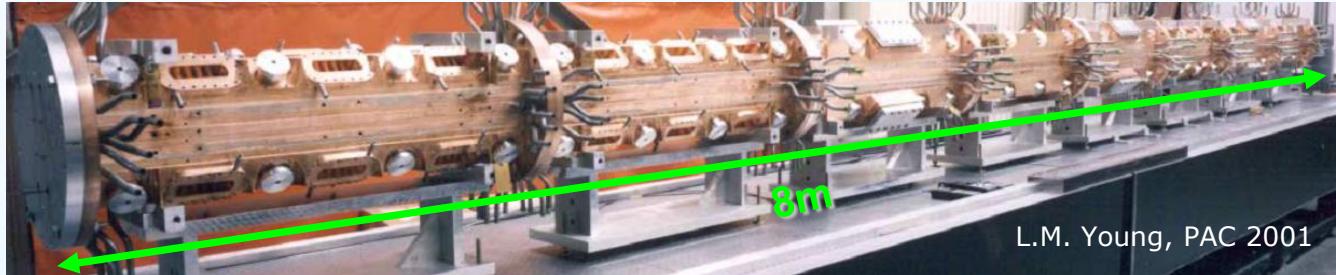
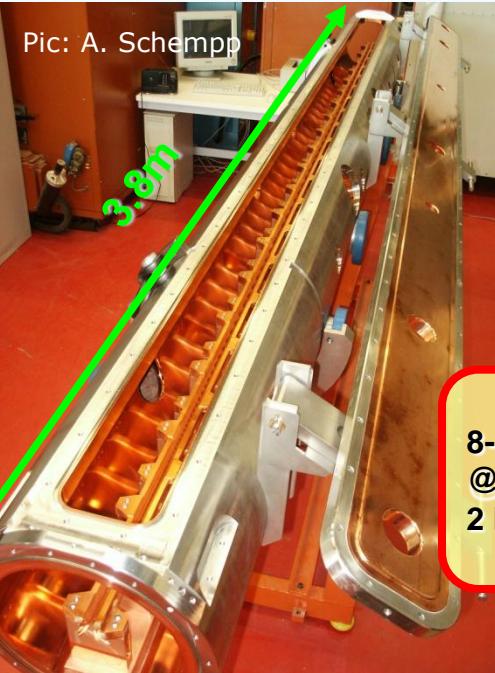


Plot by A. Schempp

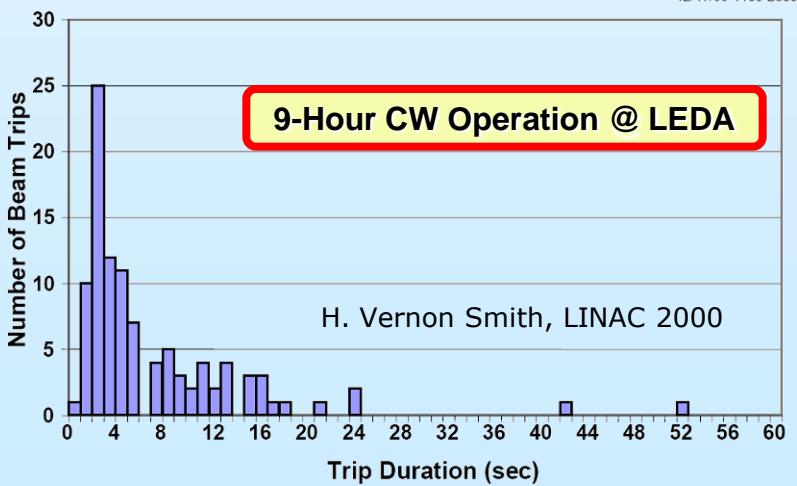
- TE-mode resonator
- Vanes + cavity wall => RF properties
- Even RF power density
- Easy cooling
- Large radial size at low frequencies (<200MHz)
- Error sensitive and tight tolerances
- Relatively complicated & expansive construction

- A chain of  $\lambda/4$  resonators
- Inner structure => RF properties
- Always compact radial size
- Easy construction, tuning & repair
- RF power density is locally 2 times higher
- Dipole problem at high frequencies (>200MHz)
- CW operation is challenging at  $P_c \geq 50\text{ kW/m}$

# LEDA vs. SARAF



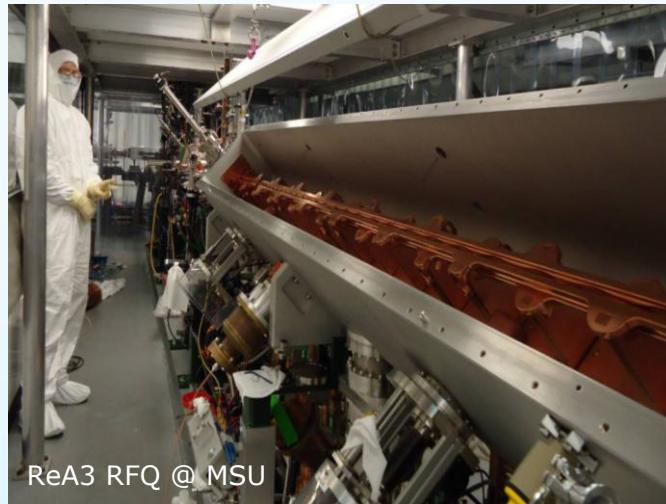
**8-Hour CW (150kW)  
@ SARAF \* :  
2 Beam Trips (ms)**



Project Parameter	LEDA (4-Vane)	SARAF (4-Rod)
Ion species	$\text{H}^+$	$\text{D}^+ (\text{H}^+)$
$f [\text{MHz}]$	350	176
$W_{\text{in}} / W_{\text{out}} [\text{MeV}]$	0.075 / 6.7	0.040 (0.020) / 3.0 (1.5)
$U [\text{kV}]$	66-120	65 (32.5)
$L [\text{m}]$	8	3.8
# <sub>tank</sub>	8	1
# <sub>coupler</sub>	12	1
# <sub>tuner</sub>	128	2 plungers
$E_k$	1.8	1.6 (0.8)
$P_c [\text{kW/m}]$	150 In oper.: 182	62.5 (15.6) Reached in CW: 50 *

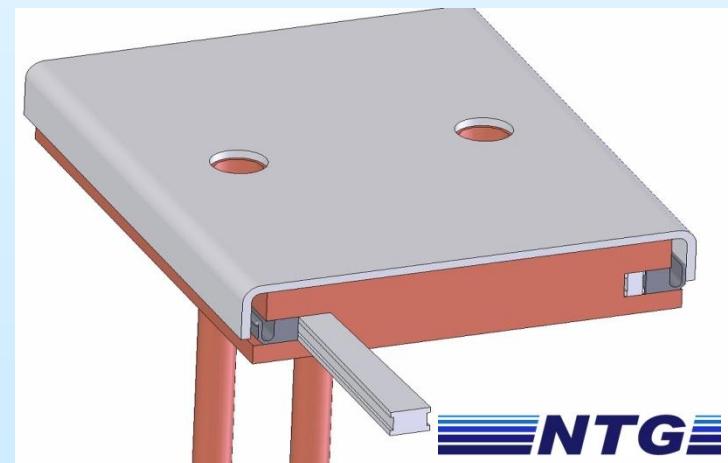
\* Provided by A. Bechtold

# CW 4-Rod RFQs Made at IAP



Parameter \ Project	New HLI @ GSI	ReA3 @ MSU	FRANZ @ IAP
A/q	6	≤5	1
f [MHz]	108.48	80	175
$W_{\text{in}} / W_{\text{out}}$ [MeV/u]	0.004 / 0.3	0.012 / 0.6	0.120 / 0.7
U [kV]	55	87	75
L [m]	2.0	3.4	1.8
$E_k$	2.0	1.6	1.5
$P_c$ [kW/m]	28	35	65

Mardorion, SARAF Workshop 2009



Introduction

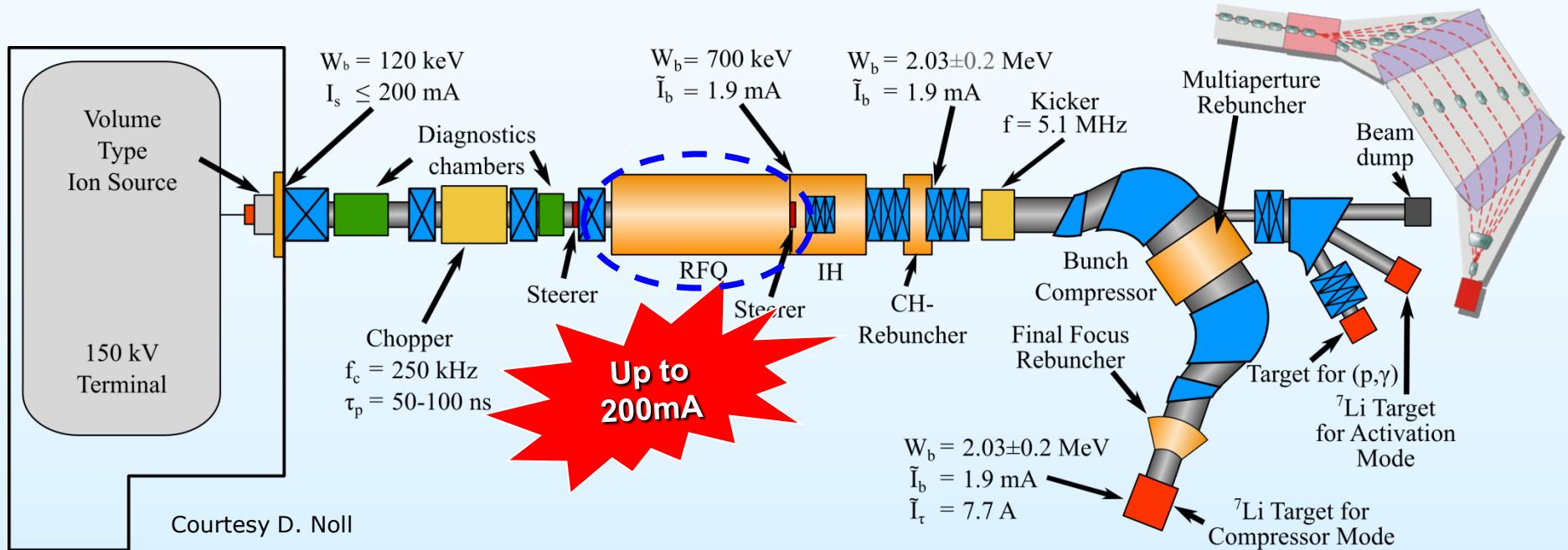
Beam  
Dynamics

Projects

RFQ

RF Structure

# FRANZ: Frankfurt Neutron Source at the Stern-Gerlach-Zentrum

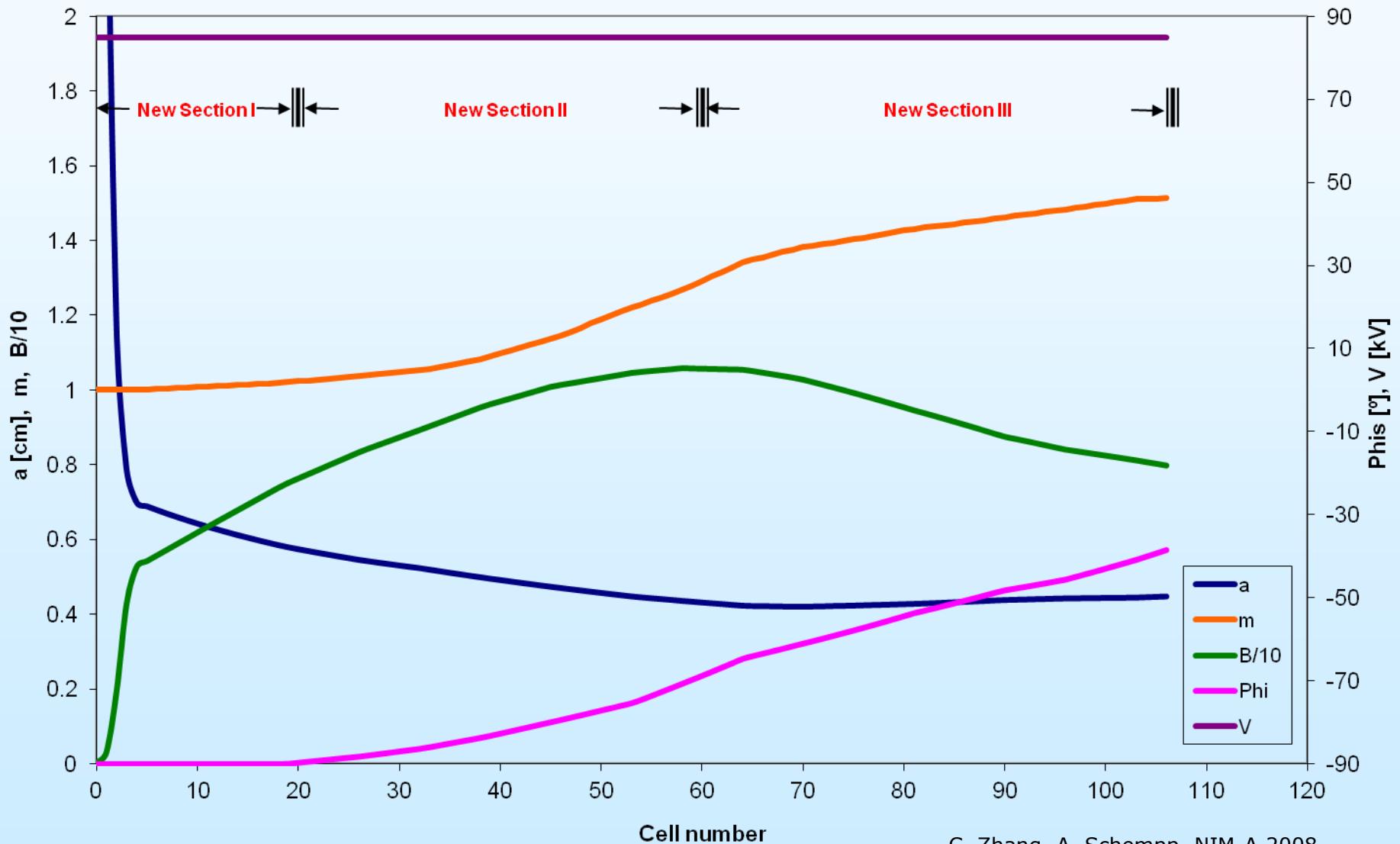


LHC	$I_{\text{peak}}$ [mA]	$I_{\text{o}}$ n	$f$ [MHz]	$W_{\text{in}} / W_{\text{out}}$ [MeV]	$L$ [m]	$U$ [kV]	$E_{s,\text{max}}$	Duty cycle	Transmission [%]
CERN RFQ2	200	H <sup>+</sup>	202.56	0.090/0.750	1.8	178	$2.5E_k$	<1%	~90
FRANZ	200	H <sup>+</sup>	175	0.120/0.700	2.0	85	$1.6E_k$	CW	98.3

~1/2 of inter-vane voltage

C. Zhang, A. Schempp, NIM-A 2008

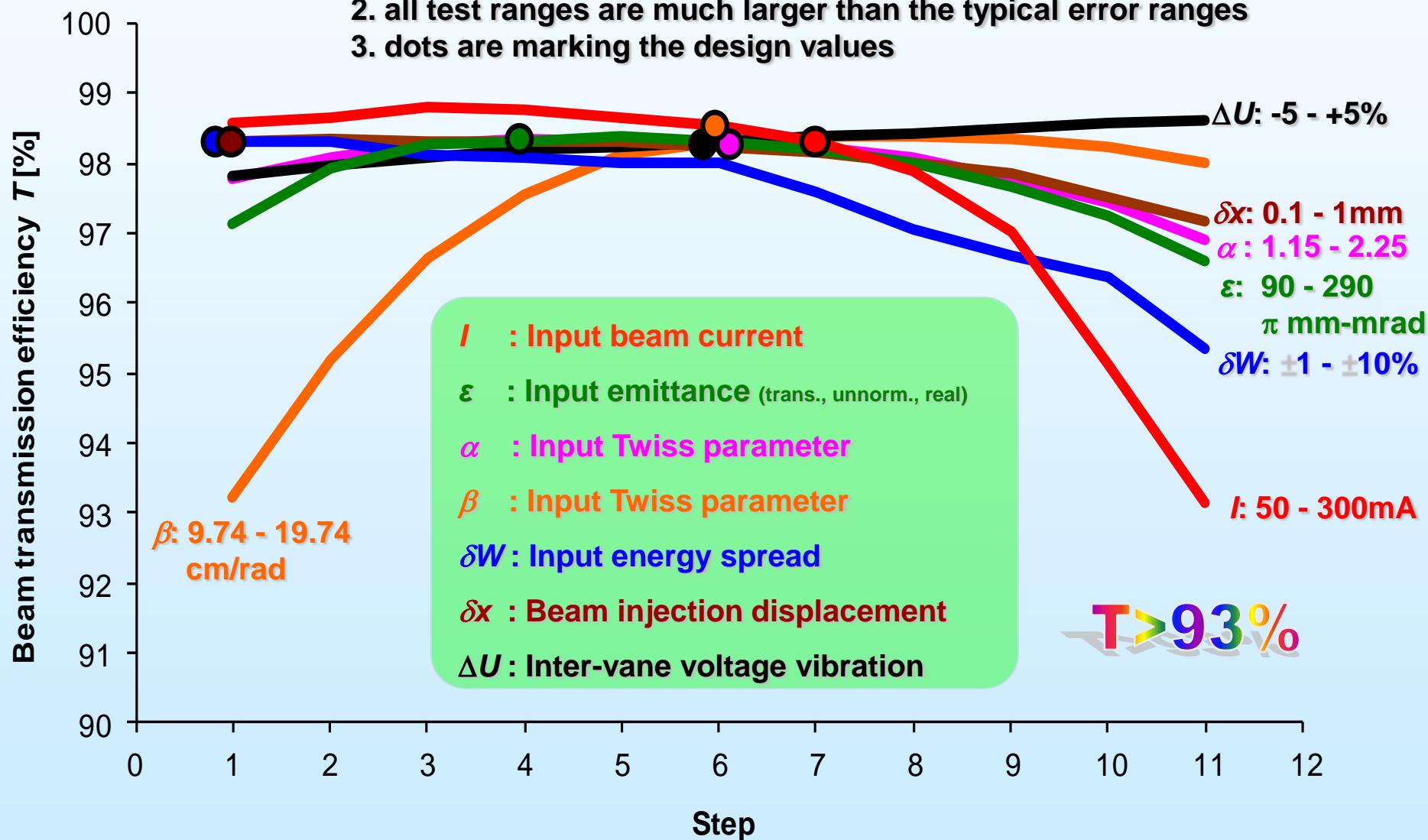
# Design Parameters of the FRANZ RFQ



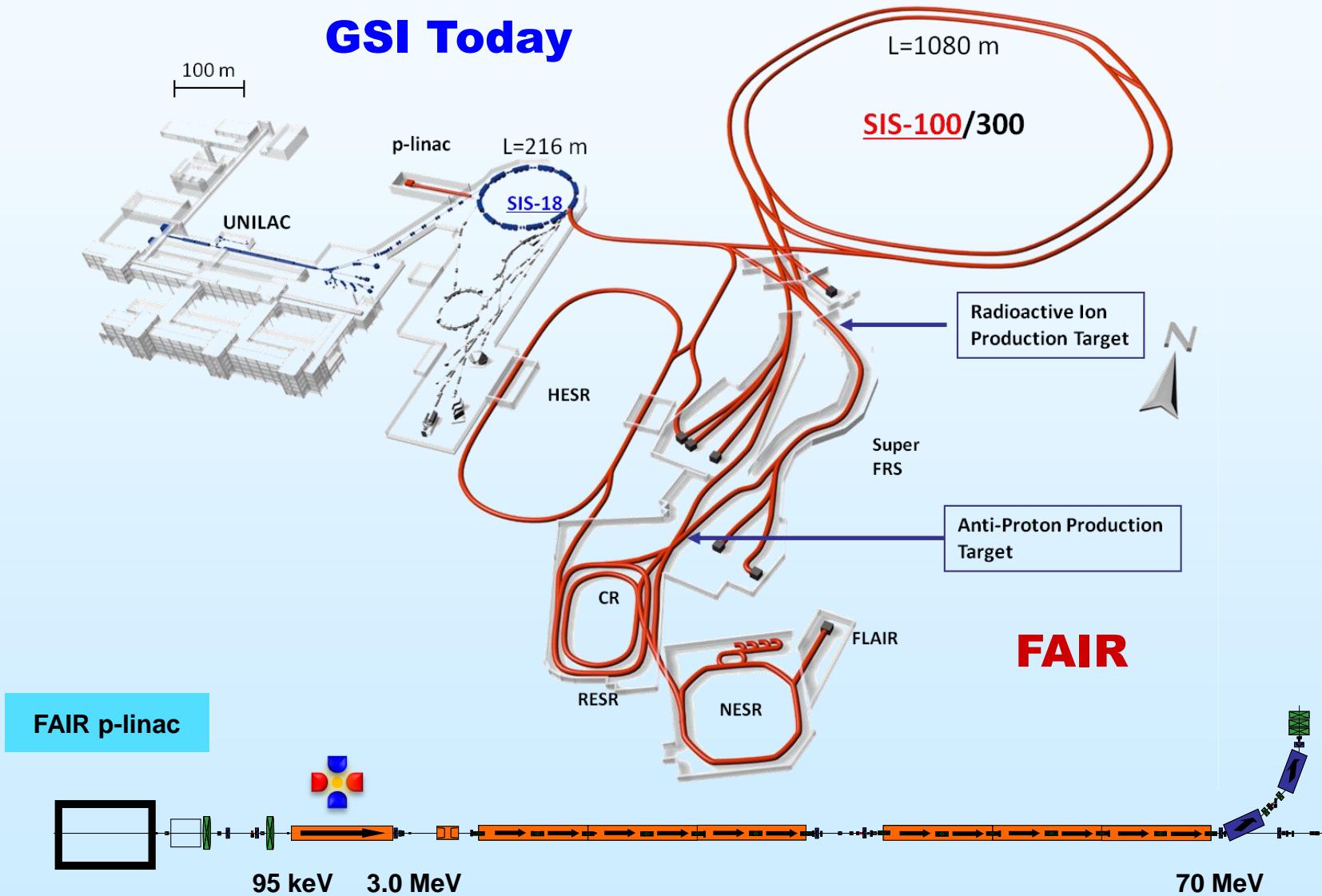
C. Zhang, A. Schempp, NIM-A 2008

# Stability Tests of the FRANZ RFQ Design

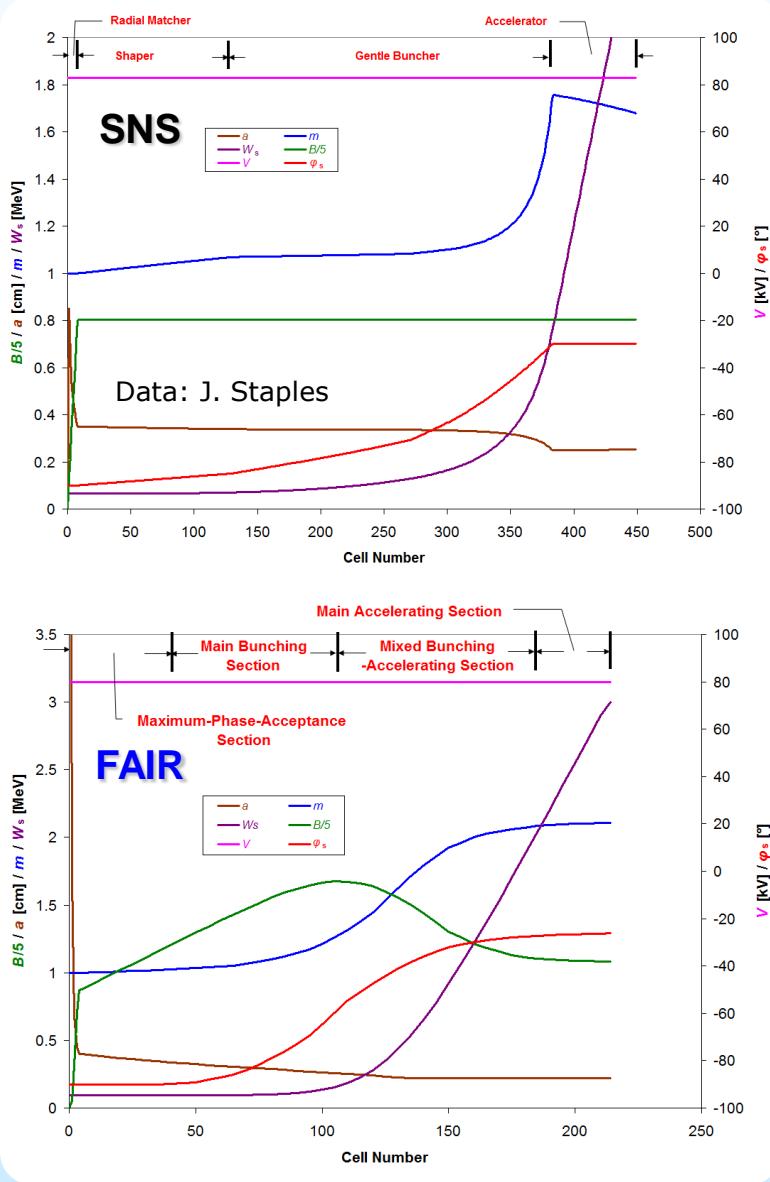
Notes: 1. every parameter is increased along the x axis for 10 steps  
2. all test ranges are much larger than the typical error ranges  
3. dots are marking the design values



# FAIR: Facility for Antiproton and Ion Research



# SNS RFQ vs. FAIR Proton RFQ

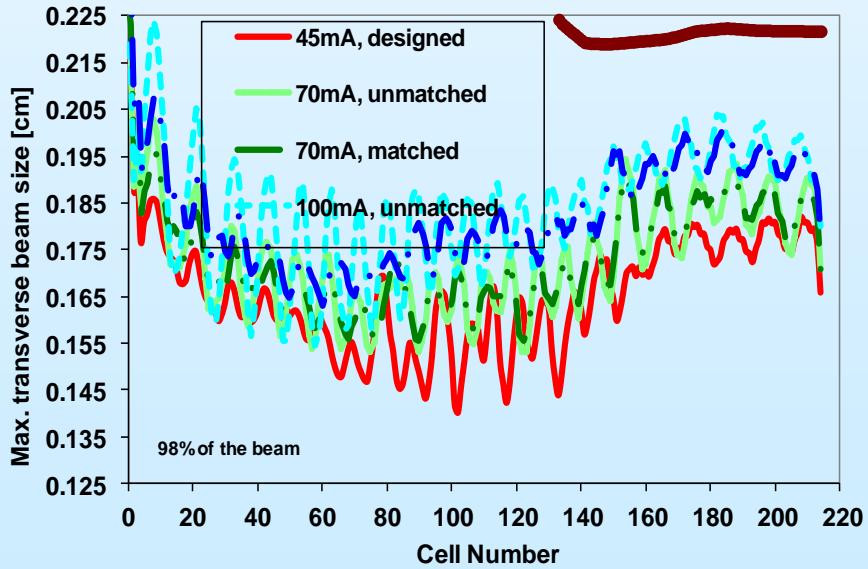
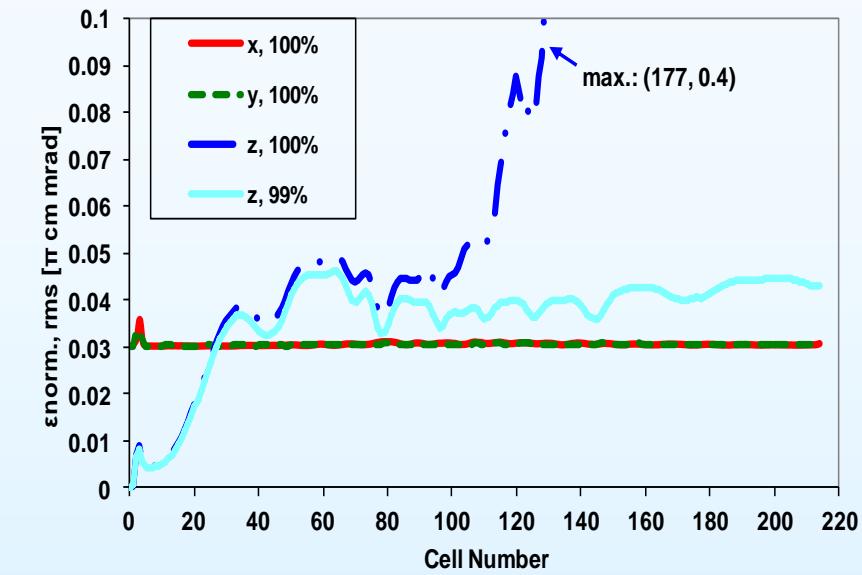
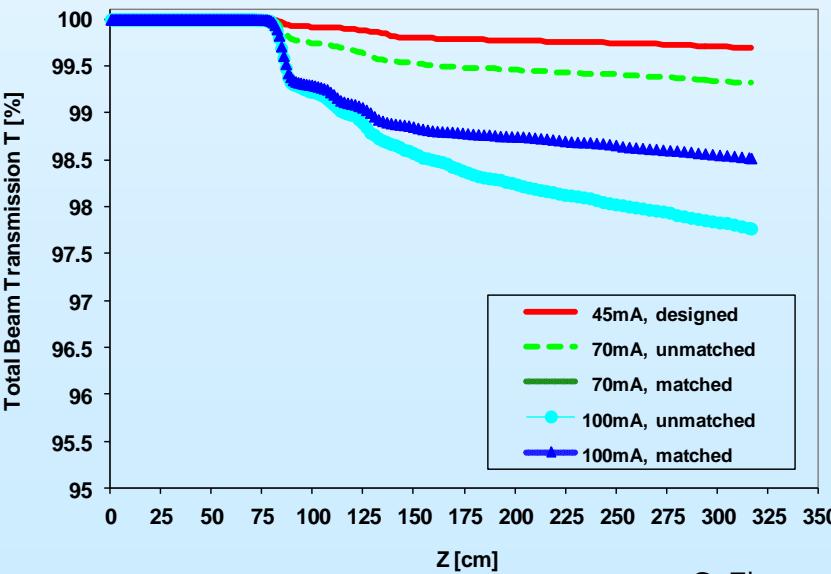
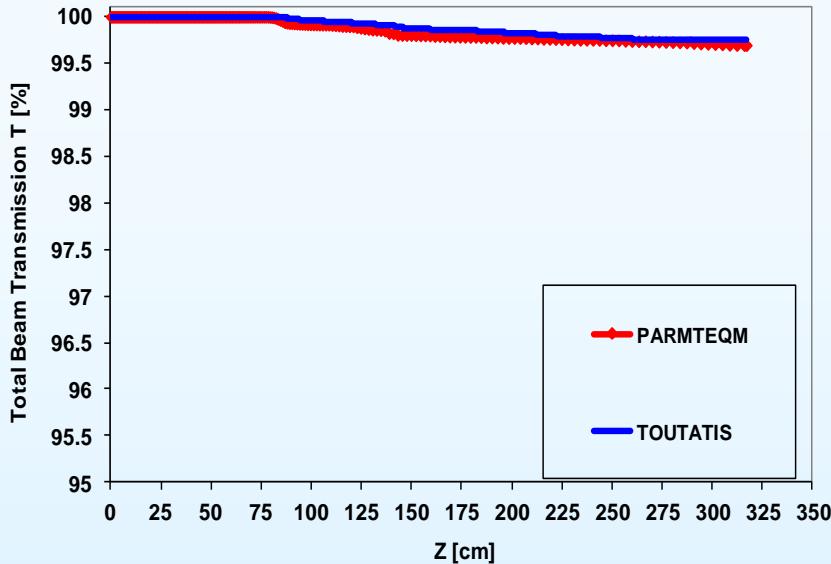


Parameters	SNS	FAIR		
<b>Ion</b>	H <sup>-</sup>	<b>H<sup>+</sup></b>		
<b>Duty cycle [%]</b>	6.2	<b>0.0144</b>		
$I_{\text{peak}} [\text{mA}]$	~60 (35)	45	70	100
$f [\text{MHz}]$	402.5	<b>325.44</b>		
$W_{\text{in}} [\text{MeV}]$	0.065	<b>0.095</b>		
$W_{\text{out}} [\text{MeV}]$	2.5	<b>3</b>		
$U [\text{kV}]$	83	<b>80</b>		
$\epsilon_{\text{in}}^{\text{trans.,norm.,rms}} [\pi \text{ mm mrad}]$	0.2	<b>0.3</b>		
$\epsilon_{\text{out}}^{\text{trans.,norm.,rms}} [\pi \text{ mm mrad}]$	0.21 0.21	0.30 0.30	0.30 0.30	0.31 0.31
$\epsilon_{\text{out}}^{\text{longi.,rms}} [\pi \text{ MeV deg}]$	0.103	0.163	0.153	0.152
$L [\text{m}]$	3.7	<b>3.2</b>		
<b>Transmission [%]</b>	~90	98.7	97.2	95.3

C. Zhang, A. Schempp, NIM-A 2009

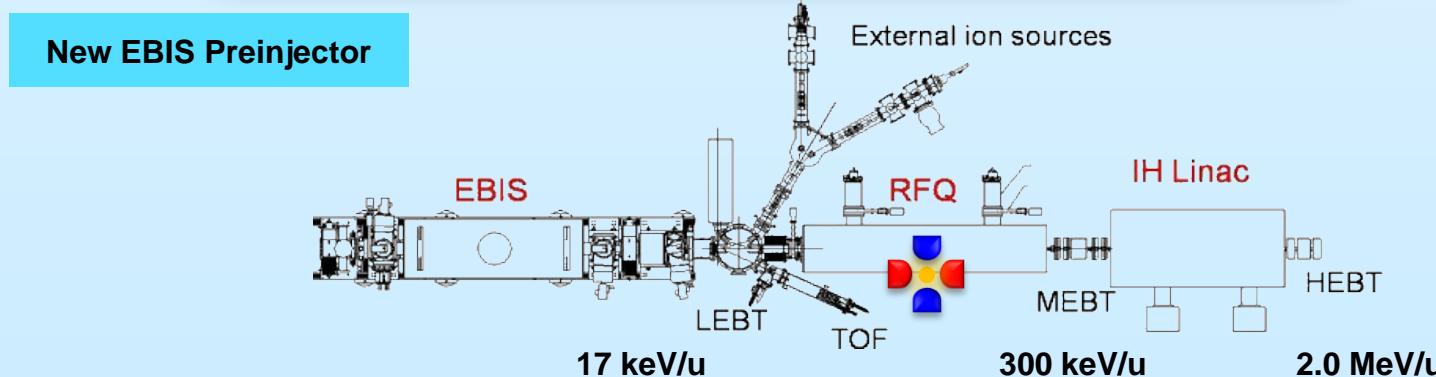
For accelerated particles only

# Design Results of the FAIR Proton RFQ

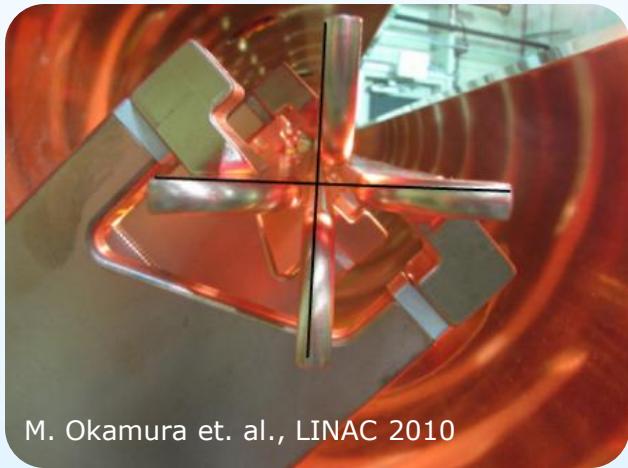


C. Zhang, A. Schempp, NIM-A 2009

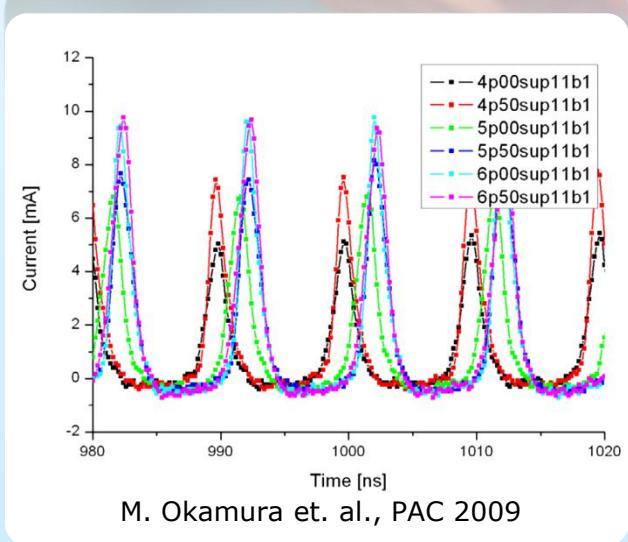
# RHIC: Relativistic Heavy Ion Collider



# Design of the New EBIS RFQ for RHIC, BNL



M. Okamura et. al., LINAC 2010

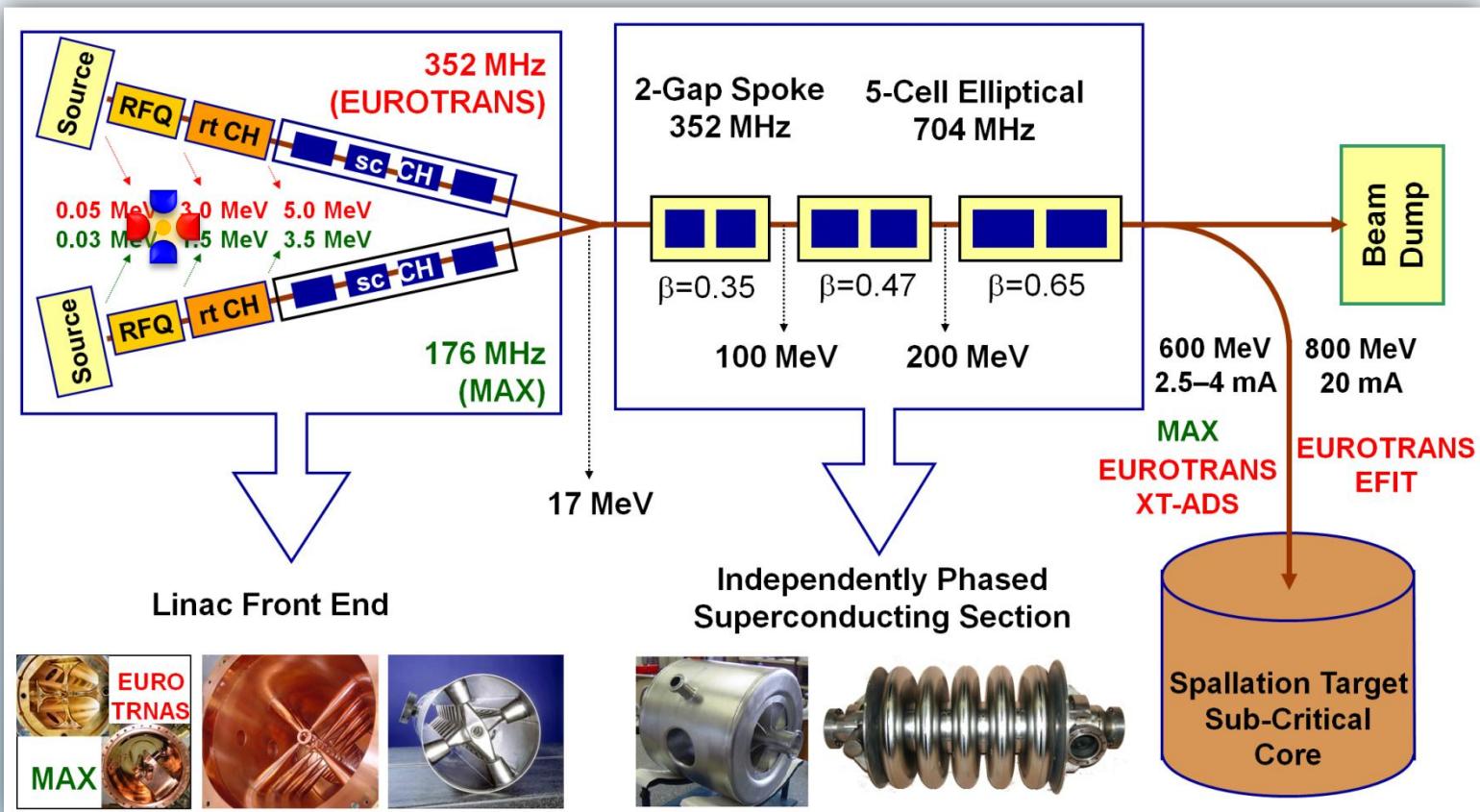


M. Okamura et. al., PAC 2009

Parameters	CZ Design 6	
A/q	6.25 / 1	2 / 1
Input Energy [MeV/u]	0.017	
Output Energy [MeV/u]	0.300	
Frequency [MHz]	100.625	
Inter-Electrode Voltage [kV]	70	22.4
Design Beam Current [mA]	10	
Max. Beam Current [mA]	20	
$\epsilon_{in}^{trans.,norm., rms} [\pi \text{ mm mrad}]$	0.058	
Kilpatrick Factor	1.8	0.6
Electrode Length [m]	3.1	
T [%]	> 98	

**Cu<sup>10+</sup>, He<sup>2+</sup>, He<sup>+</sup>, Ne<sup>5+</sup>, Au<sup>32+</sup> and Fe<sup>20+</sup> have been successfully tested ...**

# European ADS Projects



( 2005 – 2010 )



( 2011 – 2014 )

# Proton Beam Specifications

High power (radiation, cooling, sparking ...)      Easy upgradeability

Parameter	Phase	XT-ADS {MAX}	EFIT
Operation (Design) intensity [mA]		2.5 – 4 ( 5 )	20 ( 30 )
Output energy [MeV]		600	800
Beam trip number (>1s) {>3s}		< 5 {<10} per 3-month operation cycle	< 3 per year
Beam stability (on target)		Energy: 1 %, Intensity: 2 %, Beam Size: 10 %	
Beam time structure		CW, with 200µs zero-current holes	

extremely high reliability

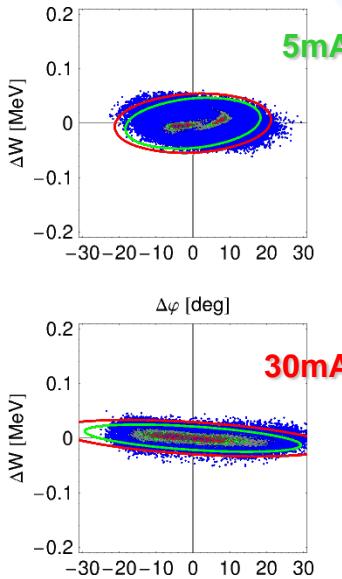
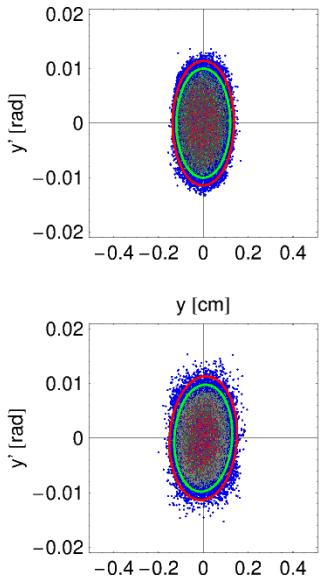
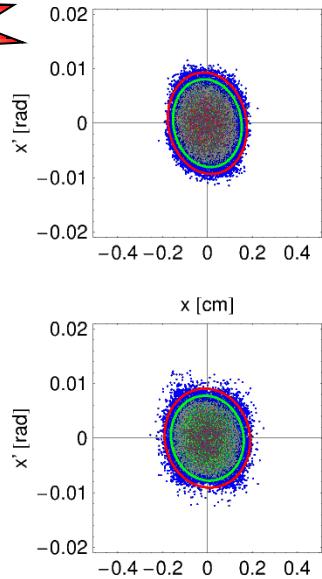
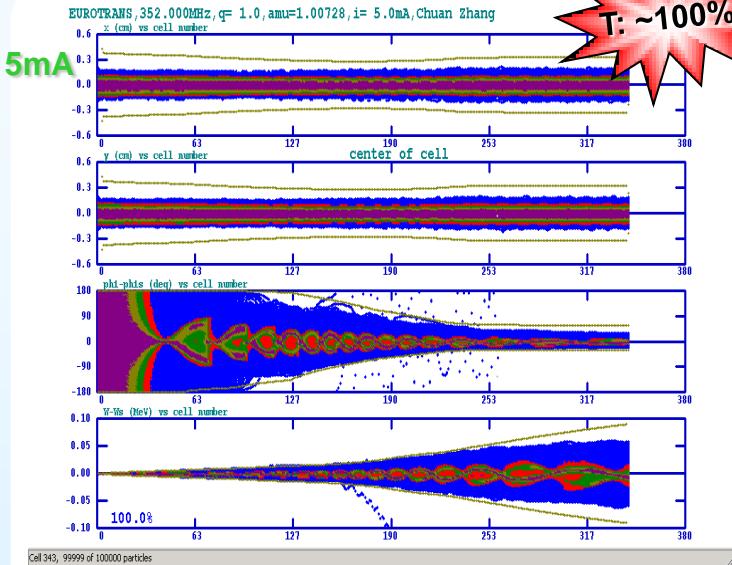
trips. The above requirement is still very aggressive. The number of beam trips on actual machines is at least two orders of magnitude higher (a couple per hour).

However, a distinction should be made between the availability, which is the relevant parameter for planning.

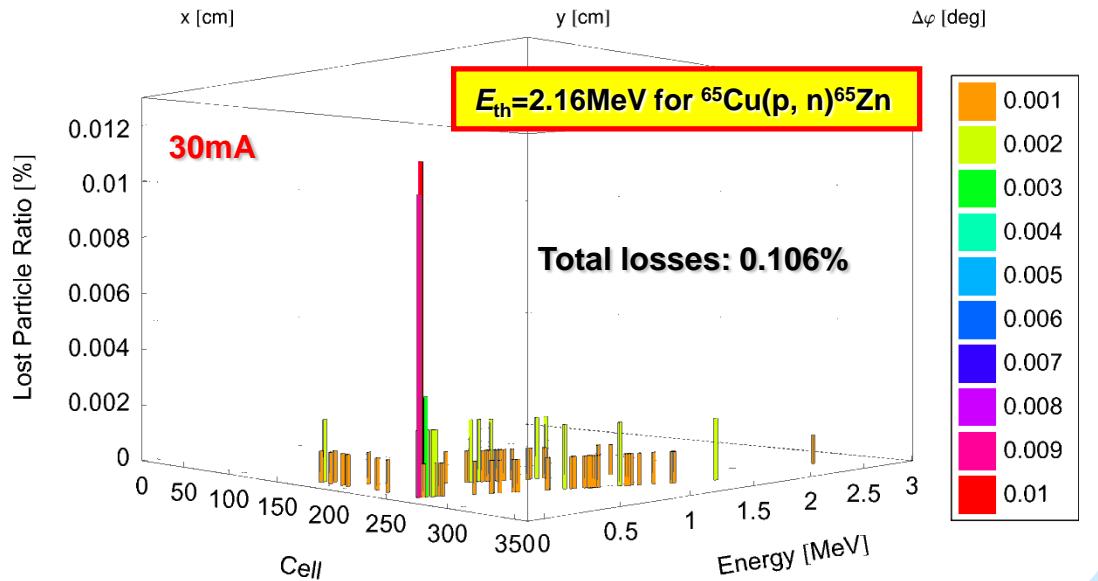
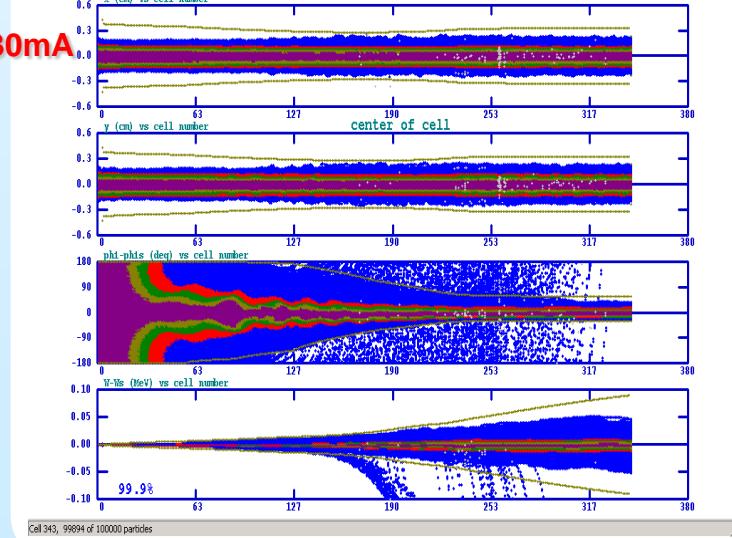
N. Pichoff, EPAC 2001

# Design Results of the EUROTRANS RFQ

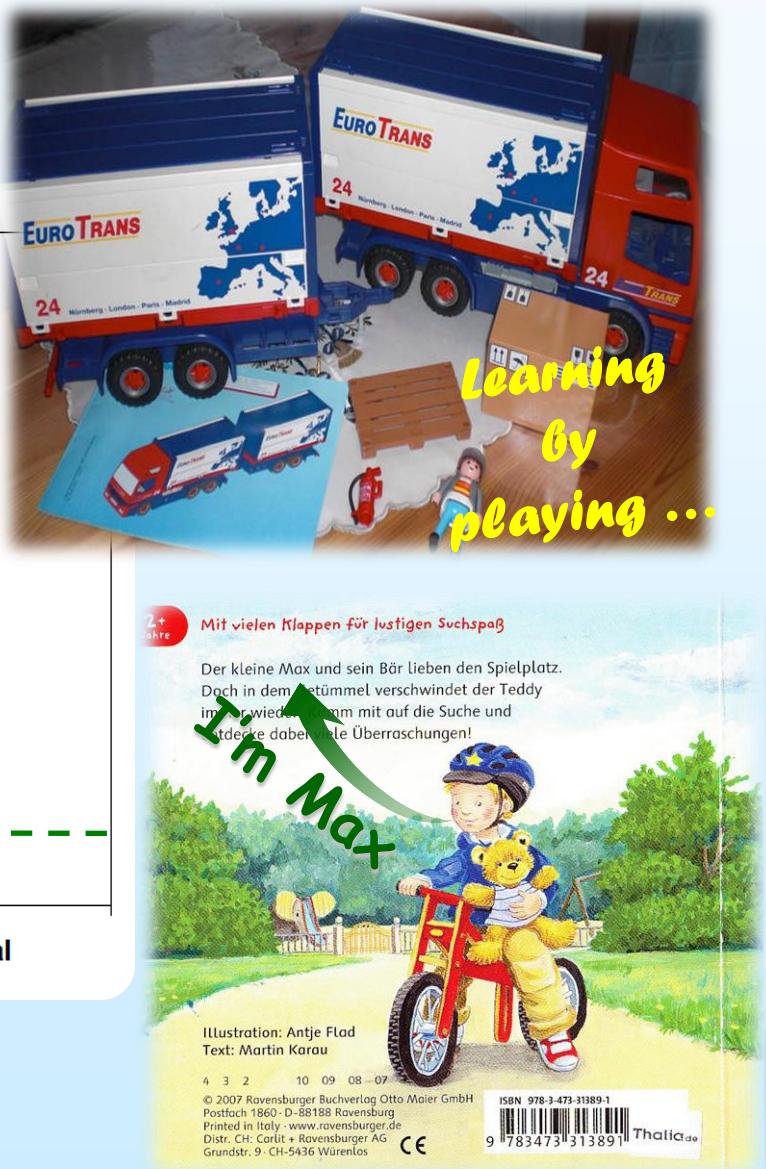
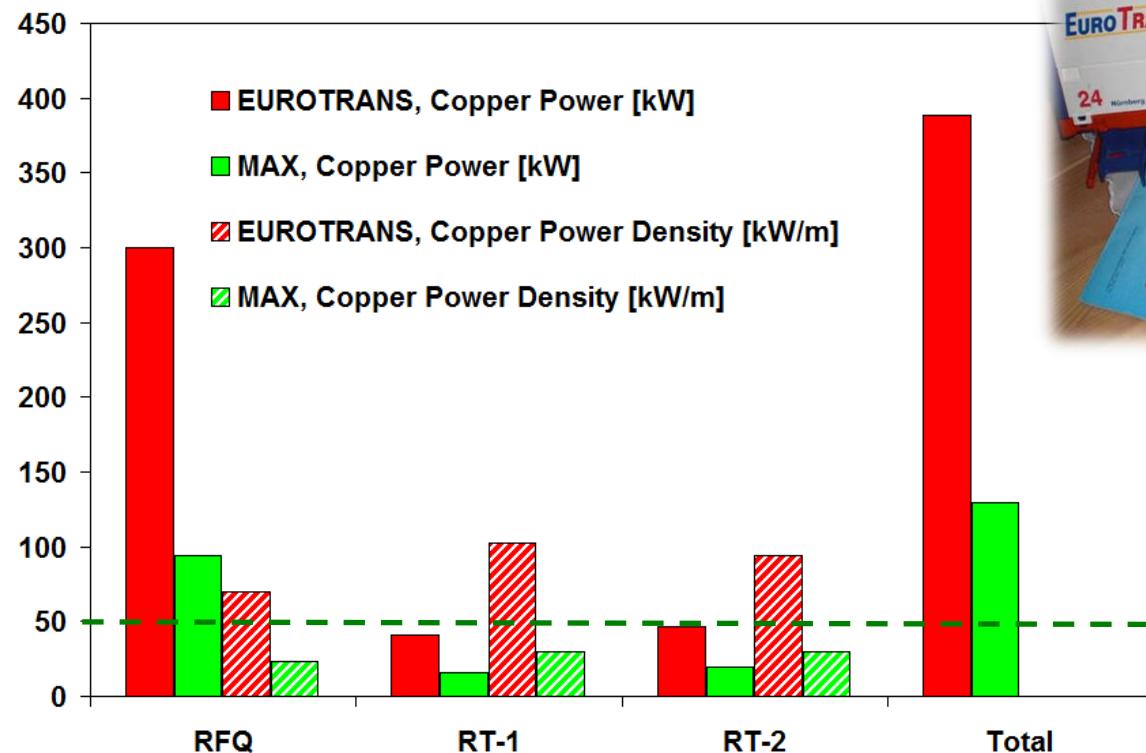
EUROTRANS, 352.000MHz, q= 1.0, amu=1.00728, i= 5.0mA, Chuan Zhang



EUROTRANS, 352.000MHz, q= 1.0, amu=1.00728, i= 30.0mA, Chuan Zhang

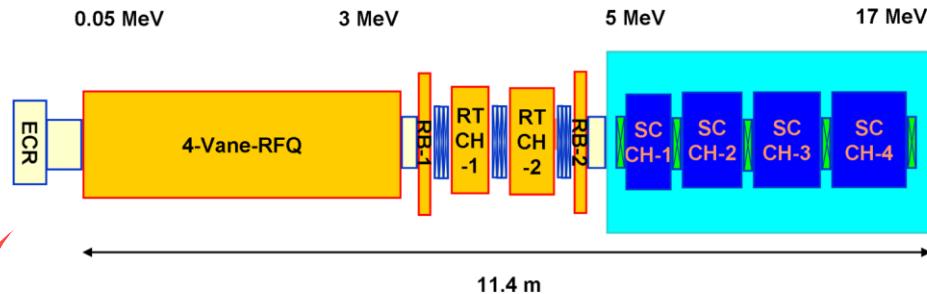


# EUROTRANS: a Toy! MAX: a Real Boy !

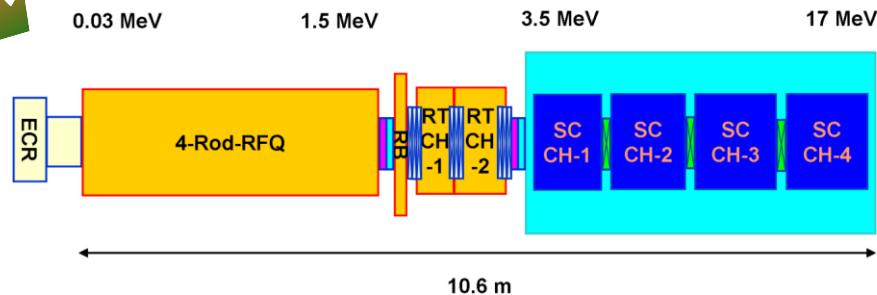


# From EUROTRANS to MAX

**352 MHz, 5mA / 30mA (EUROTRANS)**



**176 MHz, 5mA (MAX)**



C. Zhang, H. Klein, H. Podlech et al., IPAC 2011, WEPS043

R<sub>p</sub> plot: the data marked in black is from A. Schempp; the data marked in blue was added by T. Sieber; the data marked in green are newly added, where the value for the IFMIF-EVEDA RFQ was kindly provided by Dr. A. Pisent.

$f$  [MHz] :

**352 to 176**

**RFQ:**

**4-Vane to 4-Rod**

$W_{\text{RFQ,in}}$  [MeV]:

**0.05 to 0.03**

$W_{\text{RFQ,out}}$  [MeV]:

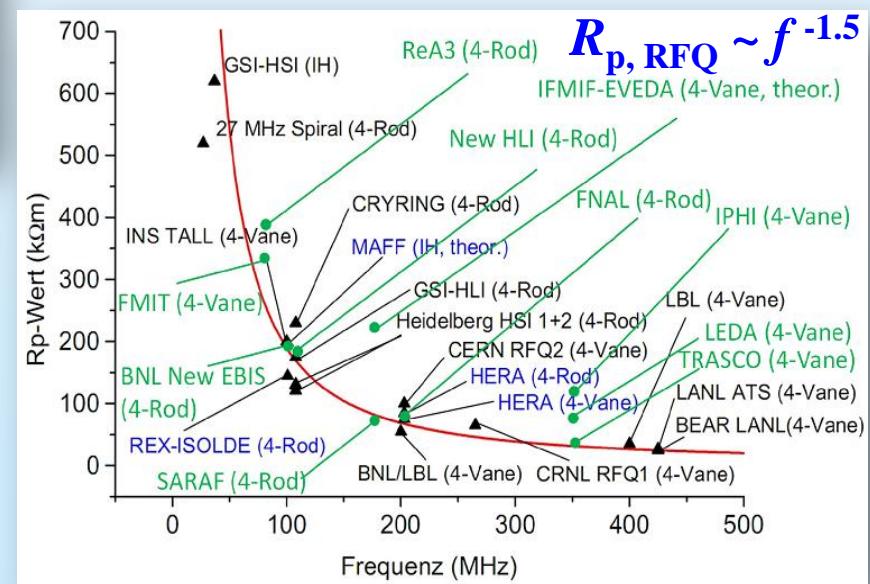
**3 to 1.5**

$W_{\text{RT,out}}$  [MeV]:

**5 to 3.5**

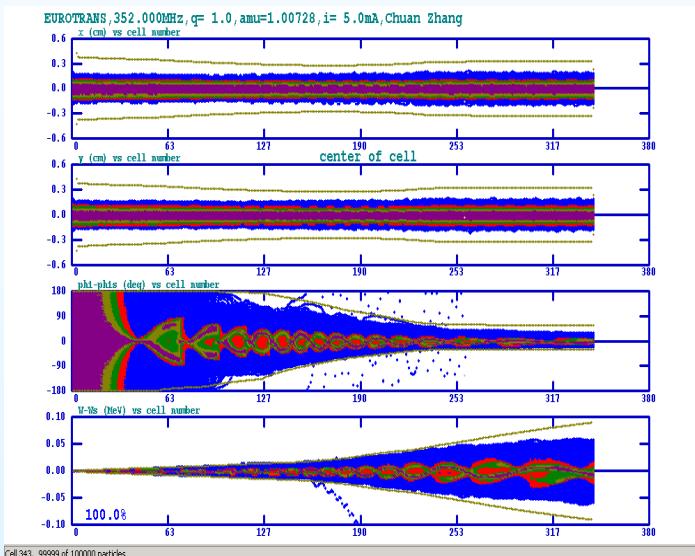
$I$  [mA]:

**5/30 to 5**

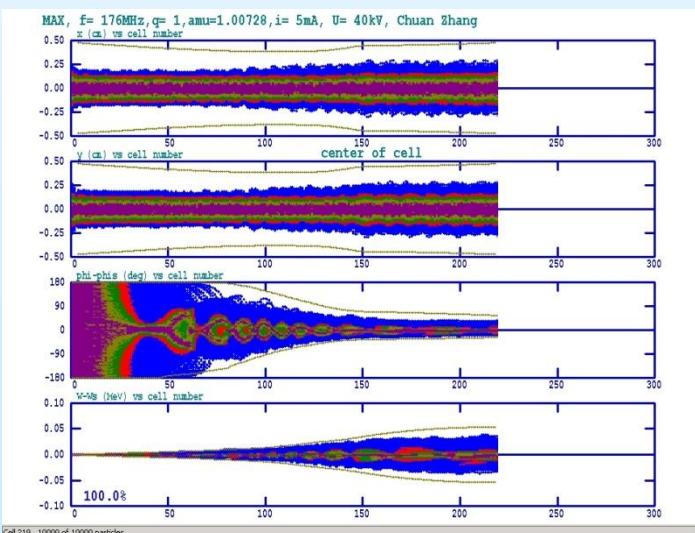


# EUROTRANS RFQ vs. MAX RFQ

**EUROTRANS  
@5mA**



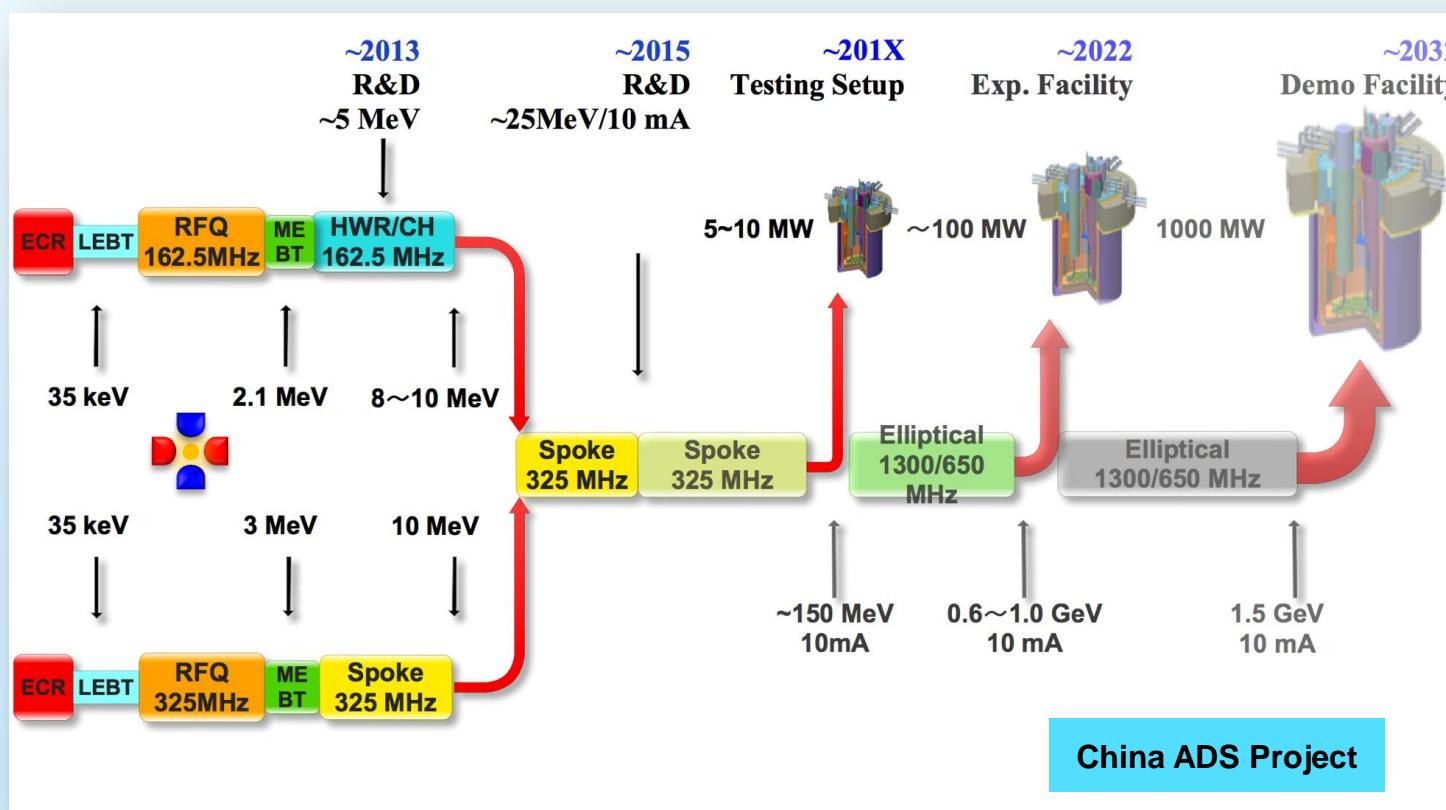
**MAX**



Parameter	EUROTRANS @5mA	MAX
RF Structure	4-Vane	4-Rod
$f$ [MHz]	352	176
$W_{\text{in}} / W_{\text{out}}$ [MeV]	0.05 / 3	0.03 / 1.5
$U$ [kV]	65	40
$E_k$	1.7	1
$g_{\min}$ [mm]	2.6	3.6
$\epsilon_{\text{in}}^{\text{t., n., rms}}$ [ $\pi$ mm-mrad]	0.2	0.2
$\epsilon_{\text{out}}^{\text{t., n., rms}}$ [ $\pi$ mm-mrad]	0.21 / 0.20	0.22 / 0.22
$\epsilon_{\text{out}}^{\text{l., rms}}$ [keV-deg]	109	64.6
$L$ [m]	4.3	4.0
$T$ [%]	~100	~100

C. Zhang, H. Klein, H. Podlech et al., IPAC 2011, WEPS043

# Project X Injector Experiment & China ADS Project

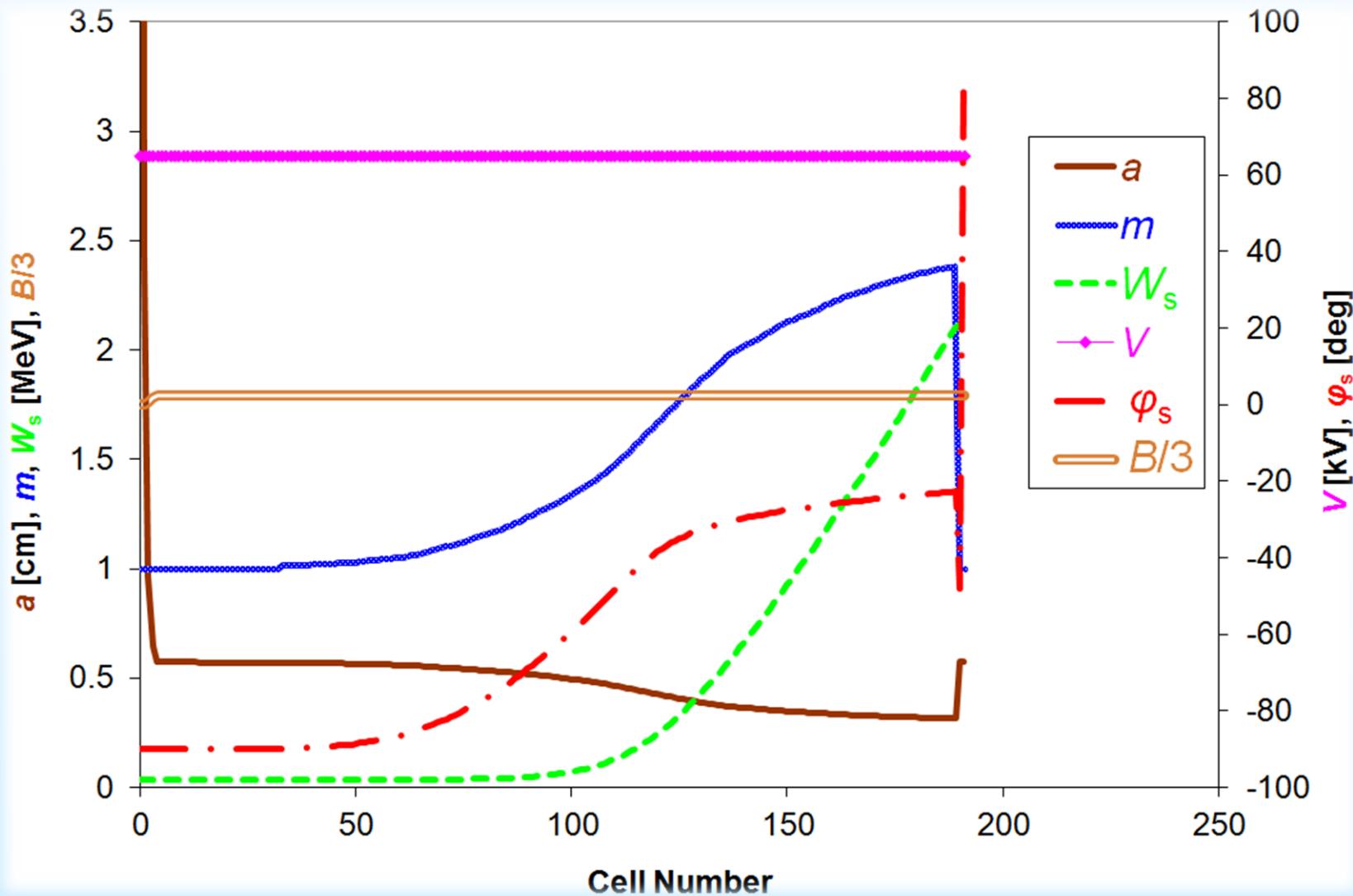


# Design Requirements of the PXIE & China ADS RFQs

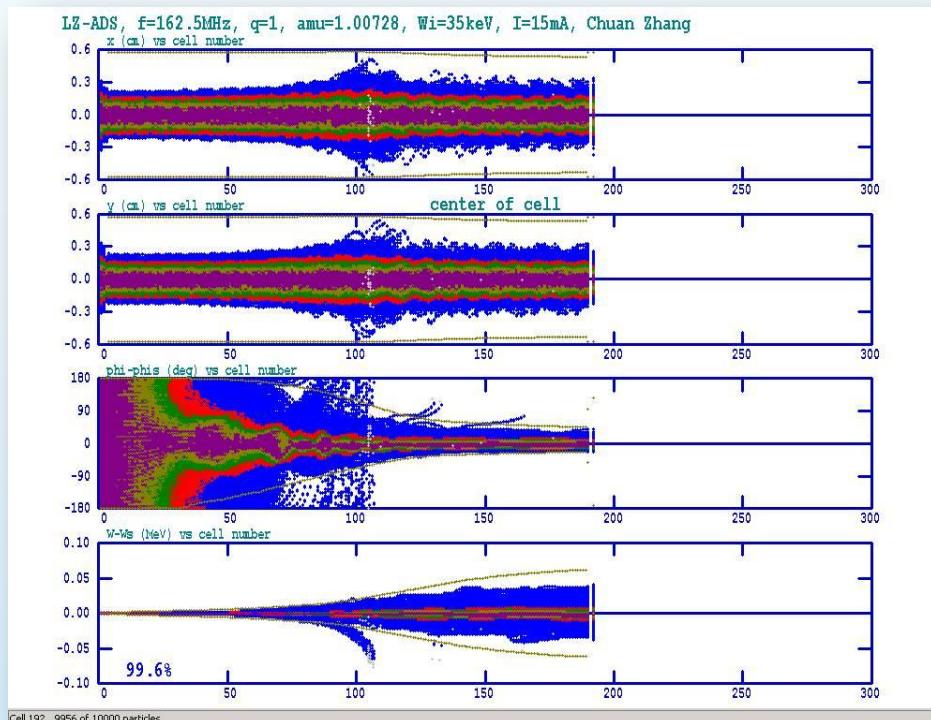
Parameters	PXIE	China ADS
<b>Ion type</b>	H-	H+
<b>Input energy [keV]</b>	<b>30</b>	<b>35</b>
<b>Output energy [MeV]</b>	<b>2.1</b>	<b>2.1</b>
<b>Duty factor [%]</b>	<b>100</b>	<b>100</b>
<b>Frequency [MHz]</b>	<b>162.5</b>	<b>162.5</b>
<b>Beam current [mA]</b>	<b>5 (nominal); 1-10</b>	<b>15 (nominal); 1-20</b>
<b>Input transverse emittance [<math>\pi\text{mm-mrad}</math>]</b>	<b>0.25 (norm. rms)</b>	<b>0.3 (norm. rms)</b>
<b>Transverse emittance growth [%]</b>	<b><math>\leq 10</math></b>	<b><math>\leq 10</math></b>
<b>Output longitudinal emittance [keV-nsec]</b>	<b><math>\leq 0.8</math></b>	<b><math>\leq 1.0</math></b>
<b>Transmission [%]</b>	<b>95</b>	<b>95</b>
<b>TWISS Parameter <math>\alpha</math> [%]</b>	<b><math>\leq 1.5</math></b>	<b><math>\leq 1.5</math></b>



# Evolutions of Main RFQ Parameters

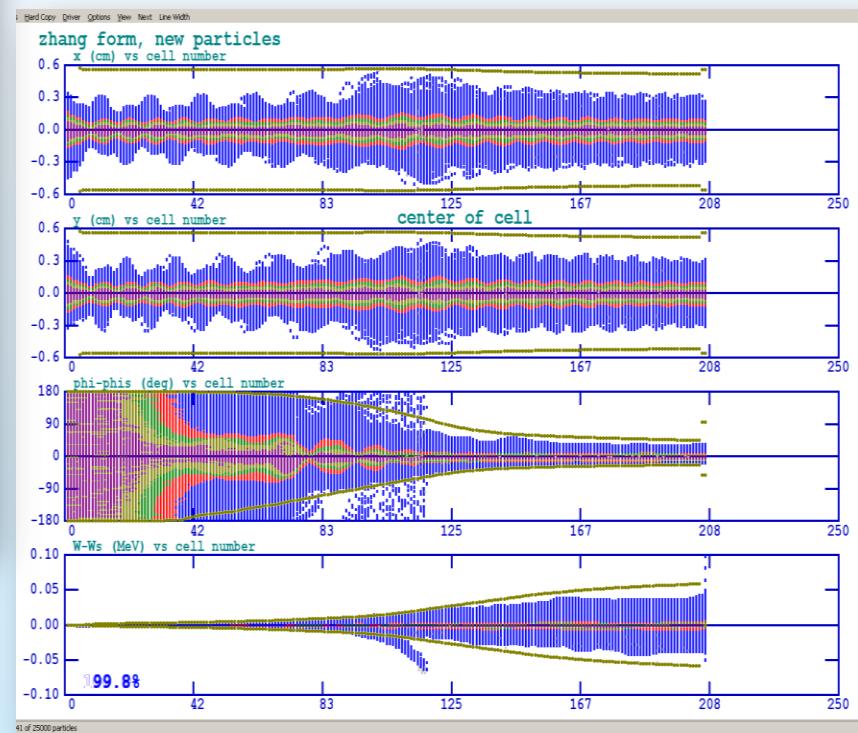


# Beam Transport Simulations



China ADS

PXIE



- Vane Length: 444.6 cm and 416.2cm for PXIE and China ADS RFQs, respectively
- Calculated RF Power: 100kW and 110kW for PXIE and China ADS RFQs, respectively

# Conclusions

- The RFQ accelerator is the standard injector.
- Characteristics of modern RFQs:
  - High beam intensity
  - High duty factor even CW  
*CW operation is a different story than the pulsed operation.*
- An efficient design method for modern RFQs, “New Four Section Procedure”, has been developed:
  - Applied for the designs of more than 20 RFQs:

• Ion species:	proton – uranium ( $A/q$ : 1 – 59.5)
• Frequency [MHz]:	36.136 – 352
• Peak beam intensity [mA]:	0 – 200 (300)
• Duty factor [%]:	0.0144 – 100
  - Proven experimentally:
    - New EBIS RFQ for BNL
    - New HLI RFQ for GSI

# Thank You 😊

Vielen Dank

感謝 感謝

